



# ENGINE Requirements Status

# Tracker

Prepared for Private Jets, Inc.

Current

Reg#: N633PJ

Original Airworthiness Date: 09/24/2002

Entered Into Service:

Make: HONEYWELL

Total Time: 9226.0

Model: TFE731-2C-3B

Total Cycles: 9128

Serial#: P-117112

Due Out: 06/25/2020

Position: 1

ATA 72 Engine															
Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	150-250 Hour Inspection <i>Includes Oil S.O.A.P. Sample</i>			150.0			9226.0	9147	02/28/20	9376.0			150.0		
	300-400 Hour Inspection			300.0			9200.1	9110	10/16/19	9500.1			274.1		
* NOTE: cycles are estimated															
	600-800 Hour Inspection			600.0			8906.5	8802	01/02/18	9506.5			280.5		
	1000-1500 Hour Inspection <i>Post SB 74-3006</i>			1400.0			8335.6	8220	11/23/16	9735.6			509.6		
	Oil Change <i>Post SB 72-3596 Or 72-3662</i>			1200.0			8335.6	8220	12/23/16	9535.6			309.6		
* NOTE: Mobil 254															
	Major Periodic Insp			2100.0			8335.6	8220	11/23/16	10435.6			1209.6		
	Combustion Chamber Plenum Case Periodic Insp <i>2000 To 2500 Hours</i>			2100.0			8335.6	8220	12/14/16	10435.6			1209.6		
	Compressor Zone Inspection ( CZI )			4200.0			8335.6	8220	12/14/16	12535.6			3309.6		
	Accessory Gearbox Insp			4200.0			8335.6	8220	12/14/16	12535.6			3309.6		
	Fan Support Assembly Periodic Insp			4200.0			8335.6	8220	11/23/16	12535.6			3309.6		
	Fan Rotor Disc And Hub	3073563-2	010322904444		10000		8335.6	8220	11/23/16		18220			9092	
* NOTE: Assy P/N 3073570-7															
	Fan Drive Shaft Rplc <i>No Life Limit At This Time</i>	3071955-6	02P14986						09/24/02						

**ATA 72 Engine**

Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	Combustion Chamber Plenum Case <i>No Life Limit At This Time</i>	3075749-3	11-3300-04107				8335.6	8220	12/14/16						
	Turbine Interstage Transition Duct <i>Not Life Limited At This Time</i>	3077129-2	5-01345-6685				6306.9	6168	07/31/13						
	1ST Stage Low Pressure Axial Compressor Disc	3072395-2	020316001183		10000		8335.6	8220	12/14/16		18220			9092	
* NOTE: Assy P/N 3070440-11															
	2ND Stage Low Pressure Axial Compressor Disc	3072396-3	020316001370		10000				09/24/02		10000			872	
* NOTE: Assy P/N 3072416-10															
	3RD Stage Low Pressure Axial Compressor Disc	3072397-3	020316001233		10000				09/24/02		10000			872	
* NOTE: Assy P/N 3072417-7															
	4TH Stage Low Pressure Axial Compressor Disc	3075326-3	021365103022		20000				09/24/02		20000			10872	
* NOTE: Assy P/N 3075351-5															
	High Pressure Compressor Radial Impeller	3075765-1	1618244922466		10000		8335.6	8220	12/14/16		18220			9092	
	High Pressure Compressor Shouldered Shaft	3072545-1	16P87345		12000		8335.6	8220	12/14/16		20220			11092	
	Tie Rod <i>No Life Limit At This Time</i>	3073049-1	02P11182						09/24/02						
	1ST Stage Low Pressure Turbine Rotor Disc	3075828-1	1618244920745		4400		8335.6	8220	11/23/16		12620			3492	
* NOTE: Assy P/N 3075836-1															
	1ST Stage Low Pressure Turbine Blades Replace <i>Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9</i>	3072311							09/24/02						
* NOTE: 11/23/16 84 BLADES HAD 8 MARKS, 1 BLADE HAD 4 MARKS, AND 1 BLADE HAD 2 MARKS @ 8335.6															
	2ND Stage Low Pressure Turbine Rotor Disc	3072069-5	1618244919407		4500		8335.6	8220	11/23/16		12720			3592	
* NOTE: Assy P/N 3073787-1															

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N633PJ  
 Total Time: 9226.0  
 Total Cycles: 9128

ATA 72 Engine															
Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	2ND Stage Low Pressure Turbine Blades Replace <i>Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9</i>	3072012								09/24/02					
* NOTE: 11/23/16 83 BLADES HAD 8 MARKS, 1 BLADE HAD 4 MARKS @ 8335.6															
	2ND Stage Low Pressure Turbine Rotating Seal <i>No Life Limit At This Time</i>	3072621-1	010350103911							09/24/02					
	3RD Stage Low Pressure Turbine Rotor Disc	3072068-3 <i>TSN/TSO CSN/CSO</i>	0-03229-312 <i>5602.1 4941</i>		9500		8335.6	8220	11/23/16		12779			3651	
* NOTE: Assy P/N 3072015-6															
	3RD Stage Low Pressure Turbine Blades Replace <i>Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9</i>	3072014								09/24/02					
* NOTE: 11/23/16 80 BLADES HAD 8 MARKS @ 8335.6															
	High Pressure Turbine Wheel Rotor	3075814-1	15-162249-02239		10000		8335.6	8220	11/23/16		18220			9092	
* NOTE: Assy P/N 3075819-1															
	High Pressure Turbine Blades Replace <i>Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9</i>	3074785								09/24/02					
* NOTE: 11/23/16 62 BLADES HAD 8 MARKS @ 8335.6															
	High Pressure Rotor Seal Plate	3072411-1	15-162045-02056		10000		8335.6	8220	11/23/16		18220			9092	
	Accessory Gearbox Assembly <i>No Life Limit At This Time</i>	3070003-26	S-1573							09/24/02					
	Transfer Gearbox <i>No Life Limit At This Time</i>	3070093-12	02P10710							09/24/02					

ATA 73 Engine Fuel and Control															
Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	Fuel Pump <i>No Life Limit At This Time</i>	3070850-48	MX-552519				1587.4	1551	11/04/05						

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**ATA 73 Engine Fuel and Control**

Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	Fuel Control Assembly <i>No Life Limit At This Time</i>	3070800-33	16133				1590.5	1554	11/10/05						

**ATA 76 Engine Controls**

Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	DEEC ( Digital Electronic Engine Control) <i>No Life Limit At This Time</i>	2119010-3004	82-BH0013						09/24/02						

**ATA 79 Oil**

Code	Description	Part#	Serial#	Frequency			Last Compliance			Next Due			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Date	Hrs	Cyc	Mos
	Oil Lube Pump	3060785-2	081405700868				4171.6	4137	12/17/09						

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# ENGINE Airworthiness Directives Status

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Reg#: N633PJ

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Make: HONEYWELL

Total Time: 9226.0

Model: TFE731-2C-3B

Total Cycles: 9128

Serial#: P-117112

Due Out: 06/25/2020

Position: 1

Biweekly #: 2020-13

Biweekly Date: 06/21/2020

Engine ADs												
Number	Revision/ Date	Description	Compliance	Frequency			Last Compliance			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
96-05-03	04/02/1996	Fatigue Cracks In Dovetail Slots Of Fan <i>SB A72-3445,3432</i>	NLT 50 CYCLES						05/13/2004			
* NOTE: NA PN												
2000-15-09	10/10/2000	HPC Impeller Fatigue Cracking <i>SB TFE731-A72-3641. Inspect At Every CZI Or At Access To the HPC Module If Impeller Has Accumulated More Than 1000 Cycles Since Last ECI.</i>	AT NEXT CZI						12/17/2009			
* NOTE: NA PN												
2005-05-15	04/18/2005	Prevent Failure Of Lpt Stage 1 Disk <i>At Next Access To Lpt, See AD For Sb's</i>	SEE AD						11/24/2009			
2005-13-07	07/27/2005	Low Pressure 1ST &2nd Stage Turbine Disc <i>SB 72-3682</i>	NLT NEXT MPI						08/30/2006			
* NOTE: N/A S/N'S												
2008-02-19	03/06/2008	Prevent Uncontained Failure Of The HP Turbine Rotor Assembly <i>SB 72-3720/72-5185</i>	NLT 100/4300/3300 CYCLES						09/30/2008			
* NOTE: NA PN												
2010-06-11	04/21/2010	Second And/Or Third Stage Low Pressure Compressor Rotor Cracking <i>SB TFE731-72-A3748, SB TFE731-72-A3749</i>	NLT 100 CYCLES						01/04/2011			
* NOTE: NA PN												



## ENGINE Service Information Status

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Total Cycles: 9128

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Due Out: 06/25/2020

Position: 1

Service Bulletins														
Number	Revision/		Description	Compliance	Frequency			Last Compliance			Remaining			
	Date				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos	
72-3001	Rev:56		Service Life Limits Of Components	RECOMMENDED							12/14/2016			
*NOTE: R56														
72-3037	03/03/1980		Engine Configuration Requirements R3	REQUIRED										
72-3040	07/11/1977		Installation Of Fan Duct Set R1	OPTIONAL										
72-3046	07/14/1977		Rework Engine Support Housing Assembly	OPTIONAL										
72-3051	12/05/1977		New Wiring Harnesses	OPTIONAL										
72-3054	02/02/1979		Planet Bearing, P/N 3072775-1 Or -2 R2	RECOMMENDED										
72-3058	03/02/1978		Planet Bearing, P/N 358733-4	RECOMMENDED										
72-3064	06/04/1993		Inst Retaining Ring On Pinion Gear Assembly R6	INACTIVE										
72-3067	09/12/2001		Install Seal Carrier Bolts R2 Inactive	INACTIVATED										
72-3077	06/27/1978		Replace Bolts Attaching Retainer Plate R1	RECOMMENDED										

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Printed on 6/25/2020

3:16:3PM by ALBCY

**Service Bulletins**

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3085	09/10/1985	Replace Fan Spinner & Anti-ice Component <i>R11</i>	RECOMMENDED									
72-3097	04/15/1994	Inst Combustion Liner, P/N 3072674-2 Or 4 <i>R1 - Inactivation</i>	INACTIVE									
72-3098	04/15/1994	Rework Fan Shaft <i>R3 - Inactivation</i>	INACTIVE									
72-3103	04/15/1994	Rework Combustion Chamber Liner <i>R2 Inactivation</i>	INACTIVE									
72-3105	10/26/2012	Establishing Periodic Inspect Intervals <i>R14</i>	INFORMATIONAL									
72-3111FE	02/04/1994	Inst Elastomeric Mounts For Field Evaluation <i>R3</i>	OPTIONAL									
72-3113	08/29/1979	Replace Support Housing	OPTIONAL									
72-3132FE	05/13/1994	Pinion Gear Assembly Retainer Plate <i>R1 Inactivation</i>	INACTIVE									
72-3135FE	05/13/1994	Replacement Of Fuel Lines <i>R2 Inactivation</i>	INACTIVE									
72-3142FE	11/23/1994	Rplc Low Pressure Compressor Bearing Housing & Spacer For Field Evaluation <i>R1 Inactive</i>	INACTIVE									
72-3155FE	09/12/2001	HP Rotor Roller Bearing Retainer <i>R2 Inactivation</i>	SELECTED EQUIP ONLY									
72-3169	03/19/1982	HP Rotor Thrust ( No.5) Bearing Rplc <i>R2</i>	RECOMMENDED									
72-3170	03/07/1985	Install Aft Mount Auxiliary Bracket <i>R2</i>	OPTIONAL									
72-3181	05/13/1994	Rework No. 3 Stationary Oil Seal Assembly <i>R2 Inactivation</i>	INACTIVE									

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3190	04/12/1982	Install Reworked Spur Ring Gear <i>R2</i>	RECOMMENDED									
72-3197	12/04/1981	Replace Fan Inlet Housing	OPTIONAL									
72-3210FE	04/27/1982	Planet Gearshaft Assembly <i>R1</i>	SELECT EQUIP. ONLY									
72-3219	02/23/1996	LP & HP Turbine Rotor Assembly <i>R4</i>	INFORMATIONAL									
72-3220	01/10/1985	Remove From Service All HP Turbine Blade <i>R2</i>	RECOMMENDED									
72-3226RWK	09/30/1994	Rework LP Compressor Bearing Housing <i>R2</i>	OPTIONAL									
72-3230FE	07/13/1982	Install Restored Bearing	SELECT EQUIP. ONLY									
72-3234RWK	03/01/1991	Rework Transition Liner <i>R5</i>	INFORMATIONAL									
72-3239RWK	04/12/1999	Rework HP Compressor Radial Impeller <i>R3</i>	RECOMMENDED									
72-3255FE	07/19/1983	No. 4 High Pressure Rotor Roller	SELECT EQUIP. ONLY									
72-3256FE	07/19/1983	Install Restored Bearing	SELECT EQUIP. ONLY									
72-3258FE	06/13/1983	Install Restored Bearing	SELECT EQUIP. ONLY									
72-3259	05/13/1994	Fan Support Shaft & Housing Assembly- Rplc Retainer <i>R1 Inactivaiton</i>	INACTIVE									
72-3267	03/18/1994	Inst Improved Seal In Diffuser To Eliminate Potential Oil Leakage <i>R1, Inactive</i>	INACTIVATION									

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3282	02/07/1986	Rplc LP First Stage Turbine Disc/ Rotor Assembly <i>R1</i>	OPTIONAL									
72-3284	03/07/1986	Rplc Of LP Second Stage Turbine Disc/ Rotor Assembly <i>R1</i>	OPTIONAL									
72-3287	03/25/1985	Rework & Replace Accessory Drive Gearbox Housing Assembly	RECOMMENDED									
72-3288	09/11/1984	Mod To Provide Positive Retention Of Engine Nameplate	RECOMMENDED									
72-3289	02/18/1994	Incorporate Improved Starter/ Generator Gearshaft Seal <i>R3, Inactivated</i>	INACTIVE									
72-3290	02/18/1994	Improved Alternator Gearshaft Seal <i>R3. Inactivated</i>	INACTIVE									
72-3291	03/21/1986	HP Turbine Blades <i>R2</i>	RECOMMENDED									
72-3304	05/24/1985	Rplc & Rework Fan Disc Nut, P/N 3071981-1 <i>Rec:-5, Opt:-2,-3</i>	REC, OPT									
72-3318RWK	09/30/1994	Turbine Interstage Transition Ducts <i>R2</i>	OPTIONAL									
72-3322	04/04/1986	Permanently Plug Compressor Interstage Diffuser Borescope Port <i>R1</i>	RECOMMENDED									
72-3323FE	03/18/1994	Redesigned Combustion System <i>R3 - Inactivated</i>	INACTIVATED									
72-3339	05/13/1994	Inst High Pressure Compressor Diffuser <i>R3 Inactivation</i>	INACTIVE									
72-3346	07/03/1987	Weld Titanium Strips To Ends Of Vanes <i>R1</i>	OPTIONAL						11/24/2009			
* NOTE: R1												
72-3360	03/18/1994	Engines With Redesigned Combustion System <i>R2 - Inactive</i>	INACTIVATION									

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72-3369RWK	06/26/2002	Adjust Nozzle Vane Throat ( A5) Openings <i>R6</i>	RECOMMENDED						08/30/2006			
* NOTE: R6												
72-3373	11/21/1994	Convert Engine Model Tfe731-2-2b <i>R1 Inactivated</i>	INACTIVATED									
72-3377	01/24/2002	Inst Redesigned Combustion System ( Low Smoke) <i>R5, Inactivated</i>	INACTIVATED									
72-3394	04/15/1994	Install Digital Electronic Engine Control <i>R2, Inactivation</i>	INACTIVE									
72-3397	11/14/2012	Component Maintenance/ Mod Record Card <i>R4</i>	RECOMMENDED									
72-3407	11/21/1994	Convert Engine Model Tfe731-2-3b <i>R2 Inactivated</i>	INACTIVATED									
72-3410	08/10/1990	2ND Stage Compressor Rotor Assy Blade <i>R1, Heavy Facility</i>	RECOMMENDED									
72-3411	08/10/1990	Inst 3RD Stage Compressor Rotor Assembly Blade Retainer <i>R1</i>	RECOMMENDED									
72-3412	03/12/1993	Identification Of 4TH Stage Compressor Rotor Assembly <i>R1 Inactivated</i>	INACTIVATED									
72-3428	08/05/1994	Alternate P/N HP Turbine Shroud Segment <i>R2 Inactivation</i>	INACTIVE									
72-3429	04/03/1992	Replace Tie Bolt <i>R1</i>	RECOMMENDED									
72-3443	09/06/1991	Replace LP Compressor Second Stage Shroud Heavy Facility	RECOMMENDED									
72-3447	05/13/1994	Repair Accessory Drive Gearbox Air/ Oil Seals <i>R1 Inactivation</i>	INACTIVE									
72-3448	05/13/1994	Alternate Part Number Fan Rotor <i>R3 Inactivation</i>	INACTIVE									

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72-3453	09/17/1993	Replace #'s 4 & 5 Carbon Face Seal And Air-oil Seal Rotors R2	RECOMMENDED									
72-3458	06/23/2008	Eddy Current Inspection Of Fan Disc Assembly R12	INFORMATIONAL						07/31/2013			
* NOTE: R12												
72-3487	06/20/2003	Insp/ Rework Fan Blade Midspan Damper R3	RECOMMENDED						11/23/2016			
* NOTE: R3												
72-3488	Rev:R3 10/02/1998	Alternate P/N HP Turbine Shroud Segments R3	INFORMATIONAL									
72-3494	08/06/2015	HP & LP Turbine Blade Hour Tracking R13	RECOMMENDED						11/23/2016			
* NOTE: R13												
72-3507RWK	06/07/1994	Rework Fan Support Housing Assembly, P/N 3072160-x R1	OPTIONAL									
72-3510RWK	08/12/1998	Rework LP Compressor Fourth Stage R1 See Bulletin For Part Numbers	REWORK									
72-3512RWK	08/12/1998	Rework LP Turbine Assembly Tie Shaft R1	REWORK									
72-3513	11/23/1994	Maintenance Instruction For Adjustments R1	INFORMATIONAL									
72-3523	06/17/2003	Inst LP 4TH Stage Compressor Rotor Assembly Incorporating A Shouldered Shaft R2	OPTIONAL									
72-3531	01/28/2003	Inst Of Fan Blades & Identification Of Fan Rotor Assemblies R4	INFORMATIONAL									
72-3537	10/18/1993	Inst LP 1ST Stage Compressor Rotor Shaft Assembly	OPTIONAL									

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72-3560	03/26/1996 R1	LP 1ST Stage Compressor Rotor Assembly Blades	INFORMATIONAL									
72-3561	05/05/2005 R2	LP 2ND Stage Compressor Rotor Assembly Blades	INFORMATIONAL						12/17/2009			
* NOTE: R2												
72-3562	03/26/1996 R1	LP Third Stage Compressor Rotor Assembly Blades	INFORMATIONAL									
72-3563	03/26/1996 R1	LP 4TH Stage Compressor Rotor Assembly Blade	INFORMATIONAL									
72-3564	01/07/2003 R7	Engine Bank/ Spare Engine Conversions	RECOMMENDED									
72-3600	01/13/1997	Install LP Compressor Stator Shim	RECOMMENDED									
72-3603	05/22/1996 R1	Rework Compressor Interstage Diffuser	OPTIONAL									
72-3614RWK	02/06/1997	Rework No.1 Seal & Seal Housing	OPTIONAL									
72-3615RWK	02/06/1997	Rework Air Breather Valve	OPTIONAL									
72-3620	Rev:3 03/19/2009 R3	Improve LP Turbine Efficiency	OPTIONAL									
72-3621	09/16/2008 R6	Convert Engine Models Tfe731-2-1c , Tfe731-2-2b, Tfe731-2-3b	OPTIONAL									
72-3626RWK	10/31/2005 R4	Rework LP First Stage Turbine Rotor Assembly	INFORMATIONAL									
72-3627RWK	06/30/2000 R1	Rework LP Second Stage Turbine Rotor	INFORMATIONAL									
72-3628RWK	04/09/1998	Rework LP Third Stage Turbine Rotor Assembly	INFORMATIONAL									

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N633PJ  
 Total Time: 9226.0  
 Total Cycles: 9128

**Service Bulletins**

Number	Revision/ Date	Description	Compliance	Frequency			Last Compliance			Remaining		
				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3629RWK	04/09/1998	Rework LP Third Stage Turbine Rotor Disc	INFORMATIONAL									
72-3630	09/15/1999	Establish Periodic Inspection Intervals R1	INFORMATIONAL						12/14/2016			
* NOTE: R1												
72-3632RWK	06/30/2000	Rework LP Second Stage Turbine Nozzle R1	INFORMATIONAL									
72-3634RWK	11/02/1998	LP Compressor 2ND Stage Blade Insp	RECOMMENDED									
72-3664	05/05/2000	Insp/ Rplc Of Threaded Ends Tie Rod	RECOMMENDED						12/17/2009			
72-3665RWK	06/30/2000	Rework Turbine Interstage Transition	INFORMATIONAL									
72-3674	09/16/2003	Inspection Of Main Support Frame Assembly R2	RECOMMENDED						08/30/2006			
* NOTE: R2 N/A												
72-3675	01/13/2010	Insp Fan Blades For Unauthorized Markings On The Fan Blade Dovetail Aft Region R5	RECOMMENDED						08/30/2006			
* NOTE: R3												
72-3678	11/11/2004	Consumables Kits R1	INFORMATIONAL									
72-3679	11/19/2001	Performance Recovery Techniques	INFORMATIONAL									
72-3687	11/07/2002	Remove Specific 2ND LP Comp Discs	RECOMMENDED									
72-3693	12/09/2003	Replace Specific Hpt Tie Shaft Nuts R1	RECOMMENDED						08/30/2006			
* NOTE: R1												

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3699	03/05/2004	Remove Specific Hpt Rotor Disks	RECOMMENDED						08/30/2006			
* NOTE: N/A												
72-3704	09/15/2004	Inst A LP 1ST Stage Turbine Rotor Assembly With An Improved Lpt1 Rotor Disk	RECOMMENDED						11/24/2009			
72-3711	10/22/2015	Install Improved 2ND Stage LP Compressor Disc R5	OPTIONAL						12/14/2016			
* NOTE: R5												
72-3720	Rev:INITIAL 07/05/2006	Inspect/Replace (If Required) Specific Identified High Pressure (HP) Turbine Rotor Discs, Part No. 3075772-1	RECOMMENDED						08/30/2006			
* NOTE: N/A												
72-3739	04/21/2008	Replacement Of #1 And #3 Carbon Seals	RECOMMENDED						07/31/2013			
72-3740	Rev:INITIAL 08/13/2008	Install High Pressure Turbine (HPT) Rotor Assembly, PN 3075819-1 Or PN 3075821-1 (As Applicable)	OPTIONAL						11/23/2016			
72-3741	04/21/2008	Install Improved #4 Carbon Seal P/N 3060437-1 & #5 Carbon Seal P/N 3060436-1	RECOMMENDED						12/17/2009			
72-3759	10/28/2011	Install Improved Plain Encased Seal, P/N 3020052-26 R1	RECOMMENDED						12/14/2016			
* NOTE: R1												
72-3761	03/03/2010	Install Diffuser Vane Deswirl To Prevent Fret On Outer Transition Deswirl Liner	RECOMMENDED						12/14/2016			
72-3762	11/08/2010	Introduction Of New Second Stage Low Pressure Compressor Blade, Pn 3075840-3	OPTIONAL									
72-3764	06/14/2011	Remove Specific Identified Third Stage Axial Compressor Disks, Pn 3072397-3	RECOMMENDED									
72-3771	01/28/2011	Introduction Of Alternate LP 2ND Stg Compressor Rotor Assy, P/N 3075841-2	OPTIONAL									
72-3773	07/08/2011	Introduction Of Improved Stage 4 Case And Vane Assemblies, Pn 3074555-10, -11	RECOMMENDED						12/14/2016			

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
72-3777	Rev:INITIAL 07/22/2011	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6	RECOMMENDED									
72-3777	Rev:1 08/05/2011	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6	RECOMMENDED									
72-3777	Rev:2 08/17/2012	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6 <i>The equipment changed in the revision(s) before this service bulletin may need additional changes</i>	RECOMMENDED						12/14/2016			
* NOTE: R2												
72-3786	07/26/2013	Installation Of New Or Reworked Fan Inlet Housing	RECOMMENDED									
72-3801	12/02/2015	Improved Third Stage Low Pressure Compressor Rotating Shroud, PN 3072404-5 <i>Accomplished at the customer's option</i>	OPTIONAL									
73-3003	07/08/1994	Improved Fuel Pump Assembly <i>R1 Inactivation</i>	INACTIVE									
73-3004	06/14/1974	Check For Presence Of Fuel Pump Anti-icing Valve	INFORMATIONAL									
73-3005	07/10/1974	Reidentification Of Rplc Of Fuel Pump Assembly	INFORMATIONAL									
73-3008	07/08/1994	Rplc Fuel Control With Fuel Control Incorporating New Metering Valve <i>R1 Inactivation</i>	INACTIVE									
73-3009	09/02/1994	Cap Flow Divider Drain Port <i>R2 Inactivation</i>	INACTIVE									
73-3012	03/18/1994	Replace Fuel Control Part No. 3070800-2 <i>R2 - Inactivation</i>	INACTIVE									
73-3013	07/08/1994	Remove 3070900 Name Plate From Fuel Control Assembly <i>R1 Inactivation</i>	INACTIVE									
73-3018	02/23/1978	Install Fuel Control Part No. 3070800-7 <i>R2</i>	OPTIONAL									

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
73-3019	07/08/1994	Distribution Of Sperry Vickers SB <i>Inactivation R1</i>	INACTIVE									
73-3020	07/08/1994	Service Tubes Clamp & Tubes Installation <i>R1 Inactivation</i>	INACTIVE									
73-3021	07/08/1994	Fuel Control <i>R1 Inactivation</i>	INACTIVE									
73-3022	07/08/1994	Fuel Control <i>R1 Inactivation</i>	INACTIVE									
73-3030	07/31/1981	Reidentify/ Replace Fuel Control <i>R2</i>	OPTIONAL									
73-3049	10/05/1984	Install Reworked Fuel Control Assembly <i>R1</i>	RECOMMENDED									
73-3050	09/16/2002	Rplc/ Rework Fuel Manifold Assemblies ( Matched Set) <i>R1 Inactive</i>	INACTIVE									
73-3053	07/08/1994	Replace Fuel Filter <i>R1 Inactivation</i>	INACTIVE									
73-3063	04/17/1984	Replace Power Lever Cover Assembly <i>R1</i>	OPTIONAL									
73-3067	02/24/1995	Rework Fuel Control <i>R3</i>	RECOMMENDED									
73-3072	05/29/1984	Rplc Fuel Pump Shaft Seal Subassembly <i>R3</i>	OPTIONAL									
73-3076	10/14/1985	Rplc Motive Flow Proportional Lockout Valve <i>R1</i>	OPTIONAL									
73-3078	05/08/1984	Inst Of Fuel Pump Update Record Plate <i>R1</i>	OPTIONAL									
73-3083	10/20/1989	Rplc Fuel Pump Anti-icing Valve <i>R1</i>	RECOMMENDED						08/30/2006			

\* NOTE: R1 N/A

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
73-3091	05/07/1993	Inst Reworked Fuel Control With Improved Governor Assembly R2	RECOMMENDED									
73-3092	07/08/1994	Rplc Fuel Control Metering Valve Adjustment Shaft R1 Inactivation	INACTIVE									
73-3097	03/08/1989	Inst Improved Metering Valve Assembly, P/N 3074320-1 In Fuel Control	OPTIONAL									
73-3106	09/18/1992	Rplc Of Ball & Spring Assembly In Fuel Heater Check Valve R2	RECOMMENDED									
73-3112	02/14/1992	Insp & Rplc Fuel Control Variable Resistor	RECOMMENDED									
73-3114	05/29/1992	Rplc Metering Valve Adjustment Shaft & Threaded Restrictor @ Component O/H	RECOMMENDED									
73-3119	05/07/1993	Rplc/ Rework Governor Flyweight Assembly @ Component O/H / Repair	RECOMMENDED									
73-3120RWK	03/09/1993	Rework Fuel Manifold Assembly <i>Limited Bulletins</i>	OPTIONAL									
73-3123	01/30/1996	Provide Inst Of Alt Fuel Pump Electrical Differential Pressure Indicator	INFORMATIONAL									
73-3131	06/16/2004	One Time Insp For Fuel Control Compressor Discharge Sensor Bellows R2	RECOMMENDED						11/24/2009			
* NOTE: R2 N/A												
73-3134	Rev:2 04/30/1999	Replace Specific Identified Fuel Control Assemblies Having Suspect Torque Motors	RECOMMENDED						08/30/2006			
* NOTE: R2 N/A												
73-3142	10/07/2002	Rplc Specific Identified Fuel Control Assemblies	RECOMMENDED						08/30/2006			
* NOTE: N/A												

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N633PJ  
Total Time: 9226.0  
Total Cycles: 9128

**Service Bulletins**

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
73-3147	03/29/2005	Rplc Specific Fuel Controls	RECOMMENDED						08/30/2006			
* NOTE: N/A												
73-3155	Rev:1 06/21/2012	Install Improved Main Turbine Engine Fuel Control Assy, PN 3070800-42 thru -46 -  <i>When the main turbine engine fuel control assembly is replaced for cause.</i>	OPTIONAL									
73-3157	Rev:INITIAL 05/04/2017	Install Improved Fuel Control Assembly (FCA), P/N 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, Or -74, With Improved Solenoid Attachment Screws On TFE731-2, -3, -4, and -5 Engine Models	RECOMMENDED									
73-3157	Rev:1 01/24/2018	Install Improved Fuel Control Assembly (FCA), P/N 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, Or -74, With Improved Solenoid Attachment Screws On TFE731-2, -3, -4, and -5 Engine Models	RECOMMENDED									
74-3002	10/04/1979	Engine Ignition  <i>R4</i>	OPTIONAL									
75-3002	05/08/1974	Insp Threaded Insert For Mounting Anti-ice Seal & Support & Rplc When Required	RECOMMENDED									
76-3002	04/25/1974	Removal Of Latching Function Of Overspeed Protection Circuit On Electronic Compu	RECOMMENDED									
76-3004	09/17/1974	Remove & Rplc Electronic Computer	INFORMATIONAL									
76-3007	03/22/1976	Remove & Rplc Electronic Computer	OPTIONAL									
76-3008	09/22/1975	Rplc Pneumatic Modulating & Shutoff Valve	INFORMATIONAL									
76-3010	07/08/1976	One Time Insp Of Electronic Computer, P/N 949572-5 Or 949572-8	RECOMMENDED									
76-3016	11/24/1980	One Time Insp Of Electronic Computer, P/N 2101142-1/-2/-3	OPTIONAL									

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
76-3021	06/01/1982	Rework Computer, P/N 2101142-1 To P/N 2101142-4	RECOMMENDED									
76-3022	06/01/1982	Insp & If Required Rplc Capacitors On A9 & A10 Power Supply Boards	RECOMMENDED									
76-3039	04/05/1983	Rework Computer, P/N 2101142-3 To P/N 2101142-5	RECOMMENDED									
76-3049	10/06/1989	Replace Specfic DEEC P/N 2118002-x	RECOMMENDED									
76-3063	10/13/1995	DEEC Replacement R1	INFORMATIONAL									
76-3066	11/06/1997	Install Digital Electronic Engine Control, P/N 2119010-1	OPTIONAL									
76-3068	08/07/2015	Rework N1 Digital Electronic Engine Control R4 INACTIVATED	INACTIVE									
76-3069	07/26/2002	Rework N1 DEEC P/N 2119020-1 To P/N 2119020-1001 R1	RECOMMENDED									
76-3075	02/23/2004	Replace Specific Identified N1 Deecs	RECOMMENDED									
76-3076	08/10/2015	Rework N1 DEEC To P/N 2119010-3004 Or P/N 2119020-4004 R2	RECOMMENDED						11/28/2005			
76-4170	11/04/2003	N1 DEEC Mod Of Controller Part Number	RECOMMENDED									
76-4176	05/10/2004	N1 DEEC Inspect & Reindentify Controller	RECOMMENDED									
77-3001	07/05/1979	Inst N1 Transducer With Change In Design & Functional Requirements R1	RECOMMENDED									
77-3002	05/18/1981	Inst N2 Transducer With Improved Sealant To Better Withstand Its Environment R2	RECOMMENDED									

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				Hrs	Cyc	Mos	Hrs	Cyc	Date	Hrs	Cyc	Mos
77-3005	07/08/1994	Inst N1 Transducer Incorporating Improved Lead ( Flexible) <i>R1 Inactivation</i>	INACTIVE									
77-3007FE	10/27/1983	N2 Transducer For Field Evaluation <i>R2, Inactive</i>	INACTIVE									
77-3008	12/01/1981	Rplc Thermocouple Harness Mounting Bolts	OPTIONAL									
77-3015	04/04/1986	N1 Motional Pickup Transducer	OPTIONAL									
77-3023	08/10/2015	Install Improved Design N2 Transducer, P/N 3070722-10 <i>R1</i>	RECOMMENDED									
79-3004	12/12/2001	Rework & Rplc Of Oil Cooler Transfer Tubes <i>R2 Inactive</i>	INACTIVATED									
79-3005	08/07/1978	Inst New Two Piece Number Three Oil Jet <i>R1</i>	INFORMATIONAL									
79-3007	07/08/1994	Remove & Rplc Breather Pressurizing Valve <i>R1 Inactivation</i>	INACTIVE									
79-3008	03/27/1975	Rework Of Oil Tank & Oil Filler Tube Adapter & Cap	RECOMMENDED									
79-3009	07/08/1994	Testing Of Engine Oil For The Presence Of Fuel <i>R2, Inactivation</i>	INACTIVE									
79-3012	10/28/1994	Rplc Lube & Scavenge Oil Pump <i>R2 Inactivation</i>	INACTIVE									
79-3035	07/08/1994	Rplc Seal P/N 3929952-5 With Seal P/N 3020052-16 In Breather Pressurization Valv <i>R1 Inactivation</i>	INACTIVE									
79-3066	04/12/2012	Install Lube With Regulator & Scavenge Pump <i>R2</i>	RECOMMENDED						12/17/2009			
* NOTE: R1												
79-3068	03/11/2005	Install Fuel Oil Cooler Orifice	OPTIONAL									

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Service Bulletins												
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79-3069	02/16/2005	Replace Oil Filter Bypass Indicator Valve	OPTIONAL						02/08/2007			
79-3072	07/09/2010	Install Improved Packings In Oil Lube And Scavenge Pumps	RECOMMENDED									
79-3075	02/29/2012	Install Lube With Regulator And Scavenge Pump (oil Lube Pump), Pn 3060785-3	RECOMMENDED									
79-3077	Rev:INITIAL 05/09/2018	Install Improved Oil Tank Instruction Plate to Prevent Oil Tank Overservicing on TFE731-2, -3, and -5 Model Engines	RECOMMENDED									
A72-3636	Rev:R1 11/02/1998	Review Engine Log Book And Supply Data For Specific HP Compressor Impellers	INACTIVE									
A72-3641	07/06/2010	Perform Eddy Current Inspection of High Pressure Compressor (HPC) Impeller <i>R7 Recurring</i>	RECOMMENDED				4171.6		12/17/2009			
* NOTE: R6												
A72-3668	10/25/2000	Revised Fan Disk Replacement Schedule	RECOMMENDED						08/30/2006			
* NOTE: N/A												
A72-3700	Rev:INITIAL 04/22/2004	Inspection Of Specific Low Pressure First Stage (A5) Turbine (LPT1) Nozzles/Turbine Interstage Transition (ITT) Ducts	RECOMMENDED						11/24/2009			
A72-3748	08/21/2008	Replace Specific Identified 2nd Stg LP Compressor And 3rd Stg LP Comp Discs	RECOMMENDED						07/31/2013			
* NOTE: NA S/N's												
A76-3079	12/21/2006	Replace Specified N1 Digital Electronic Engine Controls P/N 2119010 & 2119020	RECOMMENDED									

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