ENGINE Requirements Status



DUNCAN

Prepared for Private Jets, Inc.

Original Airworthiness Date: 09/23/2002

Tracker

Reg#: N633PJ

Make: HONEYWELL Model: TFE731-2C-3B Serial#: P-117111 Entered Into Service: Total Time: 9226.0 Total Cycles: 9128 Due Out: 06/25/2020

Current

Position: 2

Engine											
	Part#	Serial#									los
150-250 Hour Inspection			150.0	1	9226.0	9147	02/28/20	9376.0		150.0	
Includes Oil S.O.A.P. Sample			1	1	1	1					
300-400 Hour Inspection			300.0	1	9200.1	9110	10/16/19	9500.1		274.1	
* NOTE: cycles are estimated											
600-800 Hour Inspection			600.0	1	8906.5	8802	01/02/18	9506.5		280.5	-
1000-1500 Hour Inspection			1400.0	1	8335.6	8220	11/28/16	9735.6	1	509.6	
Post SB 74-3006				 	1	1					
Oil Change			1200.0	1	8335.6	8220	12/23/16	9535.6		309.6	
Post SB 72-3596 Or 72-3662					1	1					
* NOTE: mobil 254	-1	- I	1								
Major Periodic Insp			2100.0	1	8335.6	8220	11/28/16	10435.6		1209.6	
Combustion Chamber Plenum Case			2100.0	1	8335.6	8220	12/10/16	10435.6	I I I I	1209.6	
Periodic Insp				1	1						
2000 To 2500 Hours				1	1						
Compressor Zone Inspection (CZI)			4200.0		8335.6	8220	12/10/16	12535.6		3309.6	
Accessory Gearbox Insp			4200.0	1	8335.6	8220	12/10/16	12535.6		3309.6	
Fan Support Assembly Periodic Insp			4200.0	1	8335.6	8220	11/28/16	12535.6		3309.6	
Fan Rotor Disc And Hub	3073563-2	020322902404		10000¦	8335.6	8220	11/28/16		18220	9092	
* NOTE: Assy P/N 3073570-7	1	1	<u> </u>	i			I		I	1 .	
Fan Drive Shaft Rplc	3071955-6	02P14502		1	1	1	09/23/02				
No Life Limit At This Time					1	1					
	Description 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 300-400 Hour Inspection *NOTE: cycles are estimated 600-800 Hour Inspection Post SB 74-3006 Oil Change Post SB 72-3596 Or 72-3662 *NOTE: mobil 254 Major Periodic Insp Combustion Chamber Plenum Case Periodic Insp 2000 To 2500 Hours Compressor Zone Inspection (CZI) Accessory Gearbox Insp Fan Support Assembly Periodic Insp *NOTE: Assy P/N 3073570-7 Fan Drive Shaft Rplc	DescriptionPart#150-250 Hour InspectionIncludes Oil S.O.A.P. Sample300-400 Hour Inspection300-400 Hour Inspection* NOTE: cycles are estimated600-800 Hour Inspection600-800 Hour InspectionIncludes Oil S.O.A.P. Sample001 ChangePost SB 74-3006001 ChangePost SB 72-3596 Or 72-3662* NOTE: mobil 254Includes Oil S.O.A.P. SampleMajor Periodic InspIncludes Oil Change2000 To 2500 HoursInspection (CZI)Accessory Gearbox InspInspection (CZI)Accessory Gearbox InspInspection (SI)Fan Rotor Disc And Hub3073563-2* NOTE: Assy P/N 3073570-7Inspection (SI)Fan Drive Shaft Rplc3071955-6	DescriptionPart#Serial#150-250 Hour InspectionIncludes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample300-400 Hour InspectionIncludes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample300-400 Hour InspectionIncludes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample*NOTE: cycles are estimated600-800 Hour InspectionIncludes Oil S.O.A.P. Sample600-800 Hour InspectionIncludes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample1000-1500 Hour InspectionIncludes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample001 ChangePost SB 74-3006Includes Oil S.O.A.P. SamplePost SB 74-3006Includes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample011 ChangePost SB 72-3596 Or 72-3662Includes Oil S.O.A.P. SamplePost SB 72-3596 Or 72-3662Includes Oil S.O.A.P. SampleIncludes Oil S.O.A.P. Sample*NOTE: mobil 254Major Periodic InspIncludes Oil SampleScombustion Chamber Plenum CaseIncludes Oil SourceIncludes Oil Sample2000 To 2500 HoursIncludes Oil SampleIncludes Oil Sample2000 To 2500 HoursIncludes Oil SampleIncludes Oil Sample2000 To 2500 HoursIncludes Oil SampleIncludes Oil SampleAccessory Gearbox InspIncludes Oil SampleIncludes Oil SampleFan Rotor Disc And Hub3073563-2020322902404*NOTE: Assy P/N 3073570-7Includes Oil SampleIncludes Oil SampleFan Drive Shaft Rplc3071955-602P14502	DescriptionPart#Serial#Freq Hrs150-250 Hour Inspection Includes Oil S.O.A.P. Sample150.0 Includes Oil S.O.A.P. Sample150.0 Includes Oil S.O.A.P. Sample300-400 Hour Inspection300.0 * NOTE: cycles are estimated300.0 * 000.0600-800 Hour Inspection600.0 600.01000-1500 Hour Inspection600.0 1000-1500 Hour Inspection1400.0 Post SB 74-3006Oil Change 	DescriptionPart#Serial#Frequency HrsCycMos150-250 Hour Inspection Includes Oil S.O.A.P. Sample150.0150.0150.0150.0300-400 Hour Inspection300.0300.0300.0300.0*NOTE: cycles are estimated600.800 Hour Inspection600.0100.0100.01000-1500 Hour Inspection1400.01200.0100.0100.0Post SB 74-30061200.01200.01200.01200.0Oil Change Post SB 72-3596 Or 72-36621200.01200.01200.0Combustion Chamber Plenum Case Periodic Insp2100.01200.01200.0Compressor Zone Inspection (CZI)4200.01000010000Kaccessory Gearbox Insp3073563-202032290240410000*NOTE: Assy P/N 3073570-73071955-602P145021	Description Part# Serial# Frequency Hrs Cyc Mos Hrs 150-250 Hour Inspection 150.0 150.0 9226.0 Includes Oil S.O.A.P. Sample 150.0 9226.0 9226.0 300-400 Hour Inspection 300.0 9200.1 9200.1 *NOTE: cycles are estimated 600.0 8906.5 1400.0 8335.6 000-1500 Hour Inspection 1400.0 8335.6 8335.6 Post SB 74-3006 1200.0 8335.6 Oil Change 1200.0 8335.6 Post SB 72-3596 Or 72-3662 2100.0 8335.6 *NOTE: mobil 254 2100.0 8335.6 Combustion Chamber Plenum Case 2100.0 8335.6 2000 To 2500 Hours 2100.0 8335.6 Compressor Zone Inspection (CZI) 4200.0 8335.6 Accessory Gearbox Insp 4200.0 8335.6 Fan Support Assembly Periodic Insp 3073563-2 020322902404 10000 8335.6 *NOTE: Assy P/N 3073570-7 3071955-6 02P14502 10000 <td< td=""><td>Description Part# Serial# Frequency Hrs Last Compl Cyc Mos 150-250 Hour Inspection 150.0 9226.0 9147 Includes Oil S.O.A.P. Sample 150.0 9226.0 9147 300-400 Hour Inspection 300.0 920.1 9110 *NOTE: cycles are estimated 600.0 8906.5 8802 1000-1500 Hour Inspection 600.0 8906.5 8802 1000-1500 Hour Inspection 1400.0 8335.6 8220 Post SB 74-3006 1200.0 8335.6 8220 Oil Change 1200.0 8335.6 8220 Post SB 72-3596 Or 72-3662 2100.0 8335.6 8220 *NOTE: mobil 254 2100.0 8335.6 8220 Combustion Chamber Plenum Case 2100.0 8335.6 8220 2000 To 2500 Hours 2100.0 8335.6 8220 Compressor Zone Inspection (CZ1) 4200.0 8335.6 8220 Accessory Gearbox Insp 020322902404 10000 8335.6 8220</td><td>Description Part# Serial# Frequency Hrs Cyc Mos Cyc Date 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 150.0 926.0 9147 02/28/20 300-400 Hour Inspection 300.0 9200.1 9110 10/16/19 *NOTE: cycles are estimated 600-800 Hour Inspection 600.0 8906.5 8802 01/02/18 600-800 Hour Inspection 600.0 8906.5 8802 01/02/18 1000-1500 Hour Inspection 1400.0 8335.6 8220 11/28/16 Post SB 74-3006 11200.0 8335.6 8220 12/23/16 Oil Change Post SB 72-3596 Or 72-3662 2100.0 8335.6 8220 11/28/16 Combustion Chamber Plenum Case Periodic Insp 2100.0 8335.6 8220 12/10/16 Compressor Zone Inspection (CZI) 4200.0 8335.6 8220 12/10/16 Accessory Gearbox Insp 4200.0 8335.6 8220 11/28/16 Accessory Gearbox Insp 4200.0 8335.6 8220 12/10/16</td><td>Description Part# Serial# Frequency Hrs Last Compliance Cyc N 150-250 Hour Inspection Includes OII S.O.A.P. Sample 150.0 9226.0 917 02/28/20 9376.0 300-400 Hour Inspection 150.0 920.1 9110 10/16/19 9500.1 *NOTE: cycles are estimated 300.0 920.1 9110 10/16/19 9500.1 *NOTE: cycles are estimated 600.0 8906.5 8802 01/02/18 9505.5 1000-1500 Hour Inspection 1400.0 8335.6 8220 11/28/16 9735.6 Post SB 74-3006 1200.0 8335.6 8220 12/23/16 9535.6 Oil Change Post SB 72-3596 Or 72-3662 1200.0 8335.6 8220 12/23/16 10435.6 *NOTE: mobil 254 Major Periodic Insp 2100.0 8335.6 8220 12/10/16 10435.6 2000 To 2500 Hours 2100.0 8335.6 8220 12/10/16 12535.6 Accessory Gearbox Insp 4200.0 8335.6 8220 12/10/16 12535.6 <</td><td>Description Part# Serial# Hrs Cyc Mos Hrs Cyc Date Dit Dit<!--</td--><td>Description Part# Serial# Frequency Hrs Cyc Mast Output Next Due Hrs Remaining Cyc Remaining Date 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 150.0 9226.0 9147.0228/20 9376.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 150.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 <</td></td></td<>	Description Part# Serial# Frequency Hrs Last Compl Cyc Mos 150-250 Hour Inspection 150.0 9226.0 9147 Includes Oil S.O.A.P. Sample 150.0 9226.0 9147 300-400 Hour Inspection 300.0 920.1 9110 *NOTE: cycles are estimated 600.0 8906.5 8802 1000-1500 Hour Inspection 600.0 8906.5 8802 1000-1500 Hour Inspection 1400.0 8335.6 8220 Post SB 74-3006 1200.0 8335.6 8220 Oil Change 1200.0 8335.6 8220 Post SB 72-3596 Or 72-3662 2100.0 8335.6 8220 *NOTE: mobil 254 2100.0 8335.6 8220 Combustion Chamber Plenum Case 2100.0 8335.6 8220 2000 To 2500 Hours 2100.0 8335.6 8220 Compressor Zone Inspection (CZ1) 4200.0 8335.6 8220 Accessory Gearbox Insp 020322902404 10000 8335.6 8220	Description Part# Serial# Frequency Hrs Cyc Mos Cyc Date 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 150.0 926.0 9147 02/28/20 300-400 Hour Inspection 300.0 9200.1 9110 10/16/19 *NOTE: cycles are estimated 600-800 Hour Inspection 600.0 8906.5 8802 01/02/18 600-800 Hour Inspection 600.0 8906.5 8802 01/02/18 1000-1500 Hour Inspection 1400.0 8335.6 8220 11/28/16 Post SB 74-3006 11200.0 8335.6 8220 12/23/16 Oil Change Post SB 72-3596 Or 72-3662 2100.0 8335.6 8220 11/28/16 Combustion Chamber Plenum Case Periodic Insp 2100.0 8335.6 8220 12/10/16 Compressor Zone Inspection (CZI) 4200.0 8335.6 8220 12/10/16 Accessory Gearbox Insp 4200.0 8335.6 8220 11/28/16 Accessory Gearbox Insp 4200.0 8335.6 8220 12/10/16	Description Part# Serial# Frequency Hrs Last Compliance Cyc N 150-250 Hour Inspection Includes OII S.O.A.P. Sample 150.0 9226.0 917 02/28/20 9376.0 300-400 Hour Inspection 150.0 920.1 9110 10/16/19 9500.1 *NOTE: cycles are estimated 300.0 920.1 9110 10/16/19 9500.1 *NOTE: cycles are estimated 600.0 8906.5 8802 01/02/18 9505.5 1000-1500 Hour Inspection 1400.0 8335.6 8220 11/28/16 9735.6 Post SB 74-3006 1200.0 8335.6 8220 12/23/16 9535.6 Oil Change Post SB 72-3596 Or 72-3662 1200.0 8335.6 8220 12/23/16 10435.6 *NOTE: mobil 254 Major Periodic Insp 2100.0 8335.6 8220 12/10/16 10435.6 2000 To 2500 Hours 2100.0 8335.6 8220 12/10/16 12535.6 Accessory Gearbox Insp 4200.0 8335.6 8220 12/10/16 12535.6 <	Description Part# Serial# Hrs Cyc Mos Hrs Cyc Date Dit Dit </td <td>Description Part# Serial# Frequency Hrs Cyc Mast Output Next Due Hrs Remaining Cyc Remaining Date 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 150.0 9226.0 9147.0228/20 9376.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 150.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 <</td>	Description Part# Serial# Frequency Hrs Cyc Mast Output Next Due Hrs Remaining Cyc Remaining Date 150-250 Hour Inspection Includes Oil S.O.A.P. Sample 150.0 9226.0 9147.0228/20 9376.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 150.0 150.0 150.0 917.0 9228.0 917.0 9228.0 917.0 228.0 150.0 <

Data in this report is provided for planning purposes only and neither supplements nor replaces official log books Red indicates the item is currently open/due.

Blue indicates the item is due within 60 hours, 60 cycles, and/or 2 months. Green indicates the items baseline value used in next due calculation. Highlighted Indicates using Customer's tracking system. Printed on 06/25/2020 03:16:47PM by ALBCY

	Engine			Fred	quency	Last	Comp	liance	1	Next Du	е	Re	emaini	ng
Code	Description	Part#	Serial#		Cyc I	Hrs	Cyc	Date	Hrs		Date	Hrs	Сус	
	Combustion Chamber Plenum Case	3075749-3	12-3300-00255	ı I	1			12/08/16			1		1	1
	No Life Limit At This Time			 		1	1 1 1				 			1
	Turbine Interstage Transition Duct	3077129-1	4-08378-2630	1	1	6306.9	6168	07/31/13		1				
	Not Life Limited At This Time			 		 	 			· · · · ·	1			1
	1ST Stage Low Pressure Axial Compressor Disc	3072395-2	15-162045-03740	 	10000	8335.6	8220	12/08/16		18220	1		9092	1
	* NOTE: Assy P/N 3070440-11													
	2ND Stage Low Pressure Axial Compressor Disc	3075839-1	15-162045-03977	 	20000	8335.6	8220	12/08/16		28220			19092	
	* NOTE: Assy P/N 3075841-3							I				I		
	3RD Stage Low Pressure Axial Compressor Disc	3072397-3	1618244919838	1	10000	8335.6	8220	12/08/16		18220			9092	
	* NOTE: Assy P/N 3072417-7	1												
	4TH Stage Low Pressure Axial	3075326-3	5-03501-1503	1	20000	8335.6	8220	12/08/16		20017	1		10889	1
	Compressor Disc	TSN/TSO CSN/CSO	8014.6 8203	 		 	 							1 1 1
	* NOTE: Assy P/N 3075351-5				I	I	1							
	High Pressure Compressor Radial Impeller	3075765-1	1518244918754	 	10000	8335.6	8220	12/08/16		18220			9092	
	High Pressure Compressor Shouldered Shaft	3072545-1	02P13369	 	12000	 	1	09/23/02		12000	1		2872	I I I I
	Tie Rod	3073049-1	3P-17420	1	1	4171.6	4137	11/24/09		1			1 I	
	No Life Limit At This Time	TSN/TSO CSN/CSO	14096.6 16425	1		1	1							
	1ST Stage Low Pressure Turbine Rotor Disc	3075828-1	1618244920756	 	4400	8335.6	8220	11/28/16		12620			3492	
	* NOTE: Assy P/N 3075836-1													
	1ST Stage Low Pressure Turbine Blades Replace	3072311		 		1		09/23/02						
	Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9			 		1	i							1 1 1

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ATA 72	Engine														
				Frequ					liance		lext Du			emaini	
Code	Description	Part#	Serial#		Cyc I	Mos	Hrs	Сус		Hrs		Date	Hrs		Mos
	2ND Stage Low Pressure Turbine Rotor Disc	3072069-5	1518244917559	1	4500		8335.6	8220	11/28/16		12720			3592	1 1 1
	* NOTE: Assy P/N 3073787-1														
	2ND Stage Low Pressure Turbine Blades Replace	3072012		1	 		1	1	09/23/02					1	1
	Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9						, , , ,							- 	
	* NOTE: 11/28/16 84 BLADES HAD 8 MARKS	@ TSN 8335.6		·					I				1	<u> </u>	
	2ND Stage Low Pressure Turbine Rotating Seal	3072621-1	010350103912	1			1		09/23/02					 	1
	No Life Limit At This Time			1	1		1							1	
	3RD Stage Low Pressure Turbine Rotor	3072068-3	010322907248	1	9500		8335.6	8220	11/28/16		15067			5939	1
	Disc	TSN/TSO CSN/CSO	3846.1 2653		1		 	1							1
	* NOTE: Assy P/N 3072015-6			1			I		L				1	1	
	3RD Stage Low Pressure Turbine Blades Replace	3072014		1	 		1	1	09/23/02					1	
	Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9						, , , , ,							1 1 1	
	* NOTE: 11/28/16 80 BLADES HAD 8 MARKS	@ TSN 8335.6											.1		
	High Pressure Turbine Wheel Rotor	3075814-1	15-162246-02234	1	0000		8335.6	8220	11/28/16		18220			9092	1
	* NOTE: Assy P/N 3075819-1			۲ <u> </u>					ı – I				1	1	
	High Pressure Turbine Blades Replace	3074785		i I	I I		8335.6	8220	11/28/16		I I			I I	1
	Due Only At MPI See SB 72-3494; Marking Factor 1000, Blade Limit 9						 								1 1 1
	* NOTE: 62 Blades installed			1			I		L				1	1	
	High Pressure Rotor Seal Plate	3072411-1	15-162045-02054	1	0000		8335.6	8220	11/28/16		18220			9092	1
	Accessory Gearbox Assembly	3070003-26	S-1572		1				09/23/02					 	
	No Life Limit At This Time			 	 		 								I I
	Transfer Gearbox	3070093-12	02P10693		1			1	09/23/02					1	1
	No Life Limit At This Time			1 	1 1		 							1 1	

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ATA 73	Engine Fuel and Control													
				Fre	quency	Last	Comp	oliance	Ν	lext Du	е	R	emaini	ng
Code	Description	Part#	Serial#	Hrs	Cyc Mos	Hrs	Сус	Date	Hrs	Сус	Date	Hrs	Сус	Mos
	Fuel Pump	3070850-48	MX660689				I	09/23/02					1	1
	No Life Limit At This Time						 	1 1 1					I I	
	Fuel Control Assembly	3070800-33	15504			5942.2	5820)¦ 10/10/12					1	1
	No Life Limit At This Time						 	1 1 1					I I	
ATA 76	Engine Controls													
				Fre	quency	Last	Comp	oliance	N	lext Du	е	R	emaini	ng
Code	Description	Part#	Serial#	Hrs	Cyc Mos	Hrs	Сус	Date	Hrs	Сус	Date	Hrs	Сус	Mos
	DEEC (Digital Electronic Engine Control)	2119010-3003	92-BH0024				 	09/23/02					 	1 1 1
	No Life Limit At This Time						 							
ATA 79	Oil													
				Fre	quency	Last	Comp	oliance	N	lext Du	е	R	emaini	ng
Code	Description	Part#	Serial#	Hrs	Cyc Mos		Cyc		Hrs	Сус	Date	Hrs	Сус	-
	Oil Lube Pump	3071949-12	021405700139			7603.1	 	09/09/15					1	1

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DUNCAN AVIATION

ENGINE Airworthiness Directives Status



Prepared for Private Jets, Inc.

Make: HONEYWELL

Model: TFE731-2C-3B

Reg#: N633PJ

Serial#: P-117111

Original Airworthiness Date: 09/23/2002

Tracker

Entered Into Service:

Total Time: 9226.0 Total Cycles: 9128

Due Out: 06/25/2020

Current

Biweekly #: 2020-13

Position: 2

Biweekly Date: 06/21/2020

Engine ADs												
	Revision/			Fr	equen	су	Last	Comp	oliance	R	emaini	-
Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
96-05-03		Fatigue Cracks In Dovetail Slots Of Fan	NLT 50 CYCLES		1		1		05/13/2004		1	
	04/02/1996	SB A72-3445,3432			1	1	1				1	1
		* NOTE: NA PN	1		1		11				1	
2000-15-09		HPC Impeller Fatigue Cracking	AT NEXT CZI		1	1	4171.6		12/18/2009		I I	1
	10/10/2000	SB TFE731-A72-3641. Inspect At Every CZI Or At			1						1	1
		Access To the HPC Module If Impeller Has			1	1					1	1
		Accumulated More Than 1000 Cycles Since Last ECI.			1						1	1
		* NOTE: NA PN										
2005-05-15		Prevent Failure Of Lpt Stage 1 Disk	SEE AD		1	1	1		11/24/2009		1	
	04/18/2005	At Next Access To Lpt, See AD For Sb's			1						1	i I
2005-13-07		Low Pressure 1ST &2nd Stage Turbine Disc	NLT NEXT MPI		1		1		08/30/2006		1	1
	07/27/2005	SB 72-3682			1		1				1	l I
	-	* NOTE: N/A S/N'S	1		!		11				1	
2008-02-19		Prevent Uncontained Failure Of The HP Turbine Rotor	NLT 100/4300/3300		1				09/30/2008		1	
	03/06/2008	Assembly	CYCLES		1							1
		SB 72-3720/72-5185			1 						1 1 1	1
		* NOTE: NA PN	1				1					
2010-06-11		Second And/Or Third Stage Low Pressure Compressor	NLT 100 CYCLES		1	1			01/04/2011		1	
	04/21/2010	Rotor Cracking			1							1
		SB TFE731-72-A3748, SB TFE731-72-A3749			1 1 1						1 1	1
		* NOTE: NA PN	11									<u>:</u>

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DUNCAN AVIATION

ENGINE Service Information Status



Prepared for Private Jets, Inc.

Make: HONEYWELL

Model: TFE731-2C-3B

Reg#: N633PJ

Serial#: P-117111

Position: 2

Original Airworthiness Date: 09/23/2002

Tracker

Entered Into Service:

Total Time: 9226.0 Total Cycles: 9128

Due Out: 06/25/2020

Current

Service Bullet												
	Revision/				requen				oliance		emaini	
Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
72-3001	Rev:56	Service Life Limits Of Components	RECOMMENDED		1			1	12/07/2016		1	1
	06/29/2011				1	1		1	1		1	i I
		* NOTE: R56		I	1			1			1	
72-3037		Engine Configuration Requirements	REQUIRED		1	1		1	1		1	
	03/03/1980	R3			1	, 		1	1		1	
72-3040		Installation Of Fan Duct Set	OPTIONAL		·	1		· ·	 		·	1
	07/11/1977	R1			1	1 1 1		1	1 1 1		1	1 1 1
72-3046		Rework Engine Support Housing Assembly	OPTIONAL		1	1		1	1			1
	07/14/1977				1	 		1	1 1 1		1	1 1 1
72-3051		New Wiring Harnesses	OPTIONAL		·	1		· ·	 		·	1
	12/05/1977				1	, , ,		1	1		1	, , ,
72-3054		Planet Bearing, P/N 3072775-1 Or -2	RECOMMENDED		·	1		· ·	 		·	1
	02/02/1979	R2			1	1 1 1		1	1 1 1		1	1 1 1
72-3058		Planet Bearing, P/N 358733-4	RECOMMENDED		1	1		1	1			1
	03/02/1978				1	1 		1	, , ,		1	1
72-3064		Inst Retaining Ring On Pinion Gear Assembly	INACTIVE		1	1		1	1		1	1
	06/04/1993	R6			1	1 		1	, , ,		1	1
72-3067		Install Seal Carrier Bolts	INACTIVATED			1						.
	09/12/2001	R2 Inactive			1	 		1	1 1 1		1	1 1 1
72-3077		Replace Bolts Attaching Retainer Plate	RECOMMENDED			1		1	1			1
	06/27/1978	R1			i 1	 		1 1	1 1		1 1	1

Data in this report is provided for planning purposes only and neither supplements nor replaces official log books

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	Revision/			F	requer	icy	Las	t Comp	liance	R	emaining
Number	Date	Description	Compliance	Hrs		Mos	Hrs	Cyc	Date	Hrs	Cyc M
72-3085		Replace Fan Spinner & Anti-ice Component	RECOMMENDED		1			 			
	09/10/1985	R11				1					
72-3097		Inst Combustion Liner, P/N 3072674-2 Or 4	INACTIVE		1	1		I I			
	04/15/1994	R1 - Inactivation			1	1					
72-3098		Rework Fan Shaft	INACTIVE		1	1		 			
	04/15/1994	R3 - Inactivation			 	1 1					
72-3103		Rework Combustion Chamber Liner	INACTIVE		1	1		1 1 1 1			
	04/15/1994	R2 Inactivation				1					
72-3105		Establishing Periodic Inspect Intervals	INFORMATIONAL		1	1		 			
	10/26/2012	R14			 	1 1					
72-3111FE		Inst Elastomeric Mounts For Field Evaluation	OPTIONAL		1	1		 			
	02/04/1994	R3			1	1					
72-3113		Replace Support Housing	OPTIONAL		1	1		 			
	08/29/1979				 	1 1					
72-3132FE		Pinion Gear Assembly Retainer Plate	INACTIVE		1	1		 			
	05/13/1994	R1 Inactivation			 	1 1					
72-3135FE		Replacement Of Fuel Lines	INACTIVE		1	1		 			
	05/13/1994	R2 Inactivation			 	1 1					
72-3142FE	11/23/1994	Rplc Low Pressure Compressor Bearing Housing & Spacer For Field Evaluation	INACTIVE		1 	1 		1 1 1 1 1 1			1 1 1 1 1 1
	11/20/1004	R1 Inactive			1 1 1	 		1 1 1 1			
72-3155FE		HP Rotor Roller Bearing Retainer	SELECTED EQUIP ONLY		1	1		 			
	09/12/2001	R2 Inactivation			1						
72-3169		HP Rotor Thrust (No.5) Bearing Rplc	RECOMMENDED		1	1		 			
	03/19/1982	R2			1	1 1					
72-3170		Install Aft Mount Auxiliary Bracket	OPTIONAL		1	1		I I			
	03/07/1985	R2			1	 					
72-3181		Rework No. 3 Stationary Oil Seal Assembly	INACTIVE		1	1		 			
	05/13/1994	R2 Inactivation			1	1					

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	Revision/			F	requen	су	Las	t Comp	oliance	R	emaining	3
Number	Date	Description	Compliance	Hrs	Ċyc	Mos	Hrs	Cyc	Date	Hrs	Cyc I	Mos
72-3190		Install Reworked Spur Ring Gear	RECOMMENDED		1	1		1 1				
	04/12/1982	R2			1	1						
72-3197		Replace Fan Inlet Housing	OPTIONAL		1	1						
	12/04/1981				1	1						
72-3210FE		Planet Gearshaft Assembly	SELECT EQUIP. ONLY		1	1						
	04/27/1982	R1			1	1]]						
72-3219		LP & HP Turbine Rotor Assembly	INFORMATIONAL		1	1		1				
	02/23/1996	R4			1	1						
72-3220		Remove From Service All HP Turbine Blade	RECOMMENDED		1	1		· · ·				
	01/10/1985	R2			1	1						
72-3226RWK		Rework LP Compressor Bearing Housing	OPTIONAL		1	1		· · ·				
	09/30/1994	R2			1	1						
72-3230FE		Install Restored Bearing	SELECT EQUIP. ONLY		1	1		1				
	07/13/1982				1	, 						
72-3234RWK		Rework Transition Liner	INFORMATIONAL		1	1					1 I 1 I	
	03/01/1991	R5			1	1						
72-3239RWK		Rework HP Compressor Radial Impeller	RECOMMENDED		1	1		1			1 I 1 I	
	04/12/1999	R3			1	I I						
72-3255FE		No. 4 High Pressure Rotor Roller	SELECT EQUIP. ONLY		1	1		1			1 I 1 I	
	07/19/1983				1	1						
72-3256FE		Install Restored Bearing	SELECT EQUIP. ONLY		1	1		1			1 I 1 I	
	07/19/1983				1	1						
72-3258FE		Install Restored Bearing	SELECT EQUIP. ONLY		1	1					1 I 1 I	
	06/13/1983				1	1						
72-3259		Fan Support Shaft & Housing Assembly- Rplc Retainer	INACTIVE		1	1		1 1				
	05/13/1994	R1 Inactivaiton			1	I		· · ·				
72-3267		Inst Improved Seal In Diffuser To Eliminate Potential	INACTIVATION		1	1						
	03/18/1994	Oil Leakage			 	 		· · · · · · · · · · · · · · · · · · ·			 I I I I	
		R1, Inactive			1	1		1 1			1 1	

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	Revision/			F	requen	icy	Las	t Comp	liance	Re	emaini	ng
Number	Date	Description	Compliance		Ċyc		Hrs	Cyc	Date	Hrs	Сус	Mos
72-3282		Rplc LP First Stage Turbine Disc/ Rotor Assembly	OPTIONAL		1	1		· ·			1	1
	02/07/1986	R1				I I						1
72-3284		Rplc Of LP Second Stage Turbine Disc/ Rotor Assembly	OPTIONAL		1	1		 			1	
	03/07/1986	R1			1	1 1						I
72-3287	03/25/1985	Rework & Replace Accessory Drive Gearbox Housing Assembly	RECOMMENDED		1						1	
72-3288	09/11/1984	Mod To Provide Positive Retention Of Engine Nameplate	RECOMMENDED		 	1 1 1 1					 	1
72-3289	02/18/1994	Incorporate Improved Starter/ Generator Gearshaft Seal R3, Inactivated	INACTIVE			1 						1
72-3290	02/18/1994	Improved Alternator Gearshaft Seal R3. Inactivated	INACTIVE			 						
72-3291	03/21/1986	HP Turbine Blades R2	RECOMMENDED			1 						1
72-3304	05/24/1985	Rplc & Rework Fan Disc Nut, P/N 3071981-1 Rec:-5, Opt:-2,-3	REC, OPT			 						 I
72-3318RWK	09/30/1994	Turbine Interstage Transition Ducts R2	OPTIONAL		 	 						
72-3322	04/04/1986	Permanently Plug Compressor Interstage Diffuser Borescope Port R1	RECOMMENDED									
72-3323FE	03/18/1994	Redesigned Combustion System R3 - Inactivated	INACTIVATED			 						
72-3339		Inst High Pressure Compressor Diffuser	INACTIVE		1	1 1		I I			1	
	05/13/1994	R3 Inactivation			1	i I I					1	I
72-3346	07/03/1987	Weld Titanium Strips To Ends Of Vanes <i>R1</i>	OPTIONAL			1 1 1			11/24/2009			
		* NOTE: R1										
72-3360	03/18/1994	Engines With Redesigned Combustion System <i>R2 - Inactive</i>	INACTIVATION		1	1 1 1					1	1

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	Revision/				requer				pliance		emair	
Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	: Mos
2-3369RWK		Adjust Nozzle Vane Throat (A5) Openings	RECOMMENDED			1		1	08/30/2006			I I
	06/26/2002	R6			' 	l l		' 	1		1	i I
		* NOTE: R6										
72-3373		Convert Engine Model Tfe731-2-2b	INACTIVATED		1	1		1	1		1	
	11/21/1994	R1 Inactivated			I I			1	1 1		I I	- - -
72-3377		Inst Redesigned Combustion System (Low Smoke)	INACTIVATED		1	1		1	1		1	
	01/24/2002	R5, Inactivated				1 1 1		1	I I I		 	1 1 1
/2-3394		Install Digital Electronic Engine Control	INACTIVE		1	1		1	1		1	1
	04/15/1994	R2, Inactivation						, 	I I I		1 1	I I I
72-3397		Component Maintenance/ Mod Record Card	RECOMMENDED		1	ļ		1	1		1	
	11/14/2012	R4			1 1 1			1 1 1	1		1 1 1	
72-3407		Convert Engine Model Tfe731-2-3b	INACTIVATED		1	1		1	1		1	
	11/21/1994	R2 Inactivated			1	1		1 1 1	1		1 1 1	1 1
72-3410		2ND Stage Compressor Rotor Assy Blade	RECOMMENDED		1	1		<u> </u>	1			
	08/10/1990	R1, Heavy Facility				1 1 1		1 1	1		1 1	1 1 1
72-3411		Inst 3RD Stage Compressor Rotor Assembly Blade	RECOMMENDED		1	1		T 	1		1 1	
	08/10/1990	Retainer			1 1	1		1	1		1 1	I I
		R1			 			1			 	
72-3412		Identification Of 4TH Stage Compressor Rotor Assembly	INACTIVATED						1			i I
	03/12/1993	R1 Inactivated						1			1 1 1	
70.0400					1	1		1	1		1	
72-3428	00/05/4004	Alternate P/N HP Turbine Shroud Segment	INACTIVE		- - 			1			i i	1
	08/05/1994	R2 Inactivation			1	1		I I	1		I I	
72-3429		Replace Tie Bolt	RECOMMENDED		1			1			1	
	04/03/1992	R1			 	1		 	1		 	1 1
72-3443		Replace LP Compressor Second Stage Shroud Heavy	RECOMMENDED		1	1		1	1		1	
	09/06/1991	Facility			1	1		1	1 1 1		1 1	1
72-3447		Repair Accessory Drive Gearbox Air/ Oil Seals	INACTIVE		<u> </u>	T		<u> </u>	1		1	
	05/13/1994	R1 Inactivation			1			1 1 1	 		1 1 1	1 1 1
/2-3448		Alternate Part Number Fan Rotor			1	1		<u> </u>	1		1	
	05/13/1994	R3 Inactivation			1 	1		i I I	1		1 1	1 1 1
Data in this report is	provided for plan	Ining purposes only Red indicates the item is curre	ntly open/due			_	N633F	- <u></u>			<u> </u>	

Number Date 72-3453 09/17/1993 72-3458 06/23/2008 72-3458 06/23/2008 72-3487 06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998 72-3512RWK 08/12/1998	Description Replace #'s 4 & 5 Carbon Face Seal And Air-oil Seal Rotors R2 Eddy Current Inspection Of Fan Disc Assembly R12 * NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 * NOTE: R13 * NOTE: R13 * NOTE: R13	Compliance RECOMMENDED INFORMATIONAL RECOMMENDED INFORMATIONAL RECOMMENDED	Hrs	requen Cyc	Mos	Hrs	Сус	Date Date 07/31/2013 11/28/2016	Hrs	emainin Cyc	Mos
09/17/1993 72-3458 06/23/2008 72-3487 06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	Rotors R2 Eddy Current Inspection Of Fan Disc Assembly R12 * NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	INFORMATIONAL RECOMMENDED RECOMMENDED						11/28/2016			
72-3458 06/23/2008 72-3487 06/20/2003 72-3487 06/20/2003 72-3488 Rev:R3 10/02/1998 08/06/2015 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R2 Eddy Current Inspection Of Fan Disc Assembly R12 * NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED						11/28/2016			
06/23/2008 72-3487 06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	Eddy Current Inspection Of Fan Disc Assembly R12 * NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED						11/28/2016			
06/23/2008 72-3487 06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R12 * NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED						11/28/2016			
72-3487 72-3487 72-3488 72-3498 72-3494 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	* NOTE: R12 Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	INFORMATIONAL									
06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	Insp/ Rework Fan Blade Midspan Damper R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	INFORMATIONAL									
06/20/2003 72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R3 * NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	INFORMATIONAL									
72-3488 Rev:R3 10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	* NOTE: R3 Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED			1 1 1 1 1 1 1 1 1 1 1 1			11/28/2016			
10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	Alternate P/N HP Turbine Shroud Segments R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED		1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1		 	11/28/2016			
10/02/1998 72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13	RECOMMENDED			1 1 1 1 1 1 1 1 1		1 1 1 1 1 1 1 1	11/28/2016			
72-3494 08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R3 HP & LP Turbine Blade Hour Tracking R13 * NOTE: R13				1 1 1 1 1 1		 	11/28/2016		 	- - - -
08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R13 * NOTE: R13			 	1 		 	11/28/2016		1 1 1	
08/06/2015 72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	R13 * NOTE: R13			 	I I I		1 1 1			1 1	I.
72-3507RWK 06/07/1994 72-3510RWK 08/12/1998	* NOTE: R13				1					1	I.
06/07/1994 72-3510RWK 08/12/1998							I			·	
06/07/1994 72-3510RWK 08/12/1998								. <u> </u>			
72-3510RWK 08/12/1998				i I	1		I I	1			1
08/12/1998	R1			I I	1		I I	·		·	·
	Rework LP Compressor Fourth Stage	REWORK		1	1		1	1		1	i i
72-3512RWK	R1 See Bulletin For Part Numbers			1 1 1	I I		 	l l		1 1	1
	Rework LP Turbine Assembly Tie Shaft	REWORK		1	1		I I				
08/12/1998	R1			1	1		1	1		1	1
72-3513	Maintence Instruction For Adjustments	INFORMATIONAL		1	1		 				
11/23/1994	R1			- - -	1		1 1 1	1		1 1 1	1
72-3523	Inst LP 4TH Stage Compressor Rotor Assembly	OPTIONAL		+			<u> </u>			<u> </u>	
06/17/2003	Incorporating A Shouldered Shaft	of house		i I	1		I	1		1	i I
00/11/2003	R2			1	1		1			I I I	1
72-3531	Inst Of Fan Blades & Identification Of Fan Rotor										
01/28/2003	Assemblies	-		1 1	1		1	1		i (1
0 1/20/2003	R4			1 1			1			4 1	1
72-3537	Inst LP 1ST Stage Compressor Rotor Shaft Assembly	OPTIONAL		1							
10/18/1993	· · · · · · · · · · · · · · · · · · ·		1	1			1	1		1	

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	Revision /			F	requen		Las		oliance		emaini	
Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
72-3560		LP 1ST Stage Compressor Rotor Assembly Blades	INFORMATIONAL		1			1	1		1	1 1 1
	03/26/1996	R1			1			1	1			-
72-3561		LP 2ND Stage Compressor Rotor Assembly Blades	INFORMATIONAL		1	1		1	12/18/2009		1	
	05/05/2005	R2			1			1	 		I I	i I I
		* NOTE: R2		-								
72-3562		LP Third Stage Compressor Rotor Assembly Blades	INFORMATIONAL		1	1		1	1		1	1
	03/26/1996	R1			1	1		1	1		1	1
72-3563		LP 4TH Stage Compressor Rotor Assembly Blade	INFORMATIONAL		1	1		1			1	
	03/26/1996	R1			1	, , ,		1	1			1
72-3564		Engine Bank/ Spare Engine Conversions	RECOMMENDED		1	1		1	1		1	
	01/07/2003	R7			1	, , ,		1	1			1
72-3600		Install LP Compressor Stator Shim	RECOMMENDED		1	1		1	1		1	
	01/13/1997				1	1		1	1			1 1 1
72-3603		Rework Compressor Interstage Diffuser	OPTIONAL		1	1		1	1			1
	05/22/1996	R1			1	, , ,		1	1			1
72-3614RWK		Rework No.1 Seal & Seal Housing	OPTIONAL		1	1		1	1		1	
	02/06/1997				1	, , ,		1	1			1
72-3615RWK		Rework Air Breather Valve	OPTIONAL		1	1		1	1		1	
	02/06/1997				1	, 1 1		1	1		l l	1
72-3620	Rev:3	Improve LP Turbine Efficiency	OPTIONAL		1	1		1	1		1	
	03/19/2009	R3			1	, 1 1		1	1		l l	1
72-3621		Convert Engine Models Tfe731-2-1c , Tfe731-2-2b,	OPTIONAL		1	1		1	1		1	1
	09/16/2008	Tfe731-2-3b			1	1		i I	1		I I	1 1
		R6			1	1		1	1		 	
72-3626RWK		Rework LP First Stage Turbine Rotor Assembly	INFORMATIONAL		1	1		1	1		1	1
	10/31/2005	R4			1	I I		1 1	 		1 1 1	i I
72-3627RWK		Rework LP Second Stage Turbine Rotor	INFORMATIONAL		1	 		1			1	
	06/30/2000	R1			1	 		 	 		I I	
72-3628RWK		Rework LP Third Stage Turbine Rotor Assembly	INFORMATIONAL		1	1		1			1	
	04/09/1998				1	i i		1				i i

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Number 72-3629RWK	Date			Frequency			Last Compliance			Remainin		
72-3629RWK		Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
		Rework LP Third Stage Turbine Rotor Disc	INFORMATIONAL		1			1			1	-
	04/09/1998				1			1	1		1	
72-3630		Establish Periodic Inspection Intervals	INFORMATIONAL		1	1		1	12/07/2016		1	
	09/15/1999	R1			1	 		1	 		1	- - -
		* NOTE: R1										
72-3632RWK		Rework LP Second Stage Turbine Nozzle	INFORMATIONAL		1	1		1	1		1	.
	06/30/2000	R1			1	 		1 1	1 1		1 1	
72-3634RWK		LP Compressor 2ND Stage Blade Insp	RECOMMENDED		1	1		1			1	
	11/02/1998							1	1		1	
72-3664		Insp/ Rplc Of Threaded Ends Tie Rod	RECOMMENDED		1	1			08/30/2006			1
	05/05/2000				1	 		1	 		1	- - -
		* NOTE: N/A										
72-3665RWK		Rework Turbine Interstage Transition	INFORMATIONAL		I I	1		1			1	1 1
	06/30/2000				1	1		1 1	 		1 1	i i
/2-3674		Inspection Of Main Support Frame Assembly	RECOMMENDED		1	1		1	08/30/2006		1	.
	09/16/2003	R2			1 1	1		 	l I		 	1
		* NOTE: R2 N/A										
72-3675		Insp Fan Blades For Unauthorized Markings On The	RECOMMENDED		1	 		1 	08/30/2006		1 	1 1 1
	01/13/2010	Fan Blade Dovetail Aft Region			1	1		1			1	1
		R5 * NOTE: R3			1	1		1	1		1	
						1			<u> </u>			
72-3678		Consumables Kits	INFORMATIONAL		1 1 1	1		 			1 1 1	1
	11/11/2004	R1			I	1		I I			I	
/2-3679		Performance Recovery Techniques	INFORMATIONAL		1	1		1	1		1	1
	11/19/2001					1			1			
72-3687		Remove Specific 2ND LP Comp Discs	RECOMMENDED		1	1		1	1		1	1
	11/07/2002				1 1	1		 	1		 	1
72-3693		Replace Specific Hpt Tie Shaft Nuts	RECOMMENDED		1	 		1	08/30/2006		1	
	12/09/2003	R1			1	I I		1	1		1	1 1

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	Revision /			F	requen	су	Las	t Com	pliance	R	emaini	ng
Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
2-3699		Remove Specific Hpt Rotor Disks	RECOMMENDED		1	1		1	08/30/2006		1	1
	03/05/2004				1			1	1		I I	1
		* NOTE: N/A	1					1	·		<u>I</u>	
2-3704		Inst A LP 1ST Stage Turbine Rotor Assembly With An	RECOMMENDED		I.	1		1	11/24/2009		I.	
	09/15/2004	Improved Lpt1 Rotor Disk			1	I I I			1			1
2-3711		Install Improved 2ND Stage LP Compressor Disc	OPTIONAL		1	1		1	12/07/2016		1	
	10/22/2015	R5			- - 	1 1 1		1	I I		1	1
		* NOTE: R5			1			1			1	
2-3720	Rev:INITIAL	Inspect/Replace (If Required) Specific Identified High	RECOMMENDED		1	I		1	08/30/2006		1	
	07/05/2006	Pressure (HP) Turbine Rotor Discs, Part No. 3075772-1			- - 	1 1 1		1	I I		1	1
		* NOTE: N/A						1	I		1	
2-3739		Replacement Of #1 And #3 Carbon Seals	RECOMMENDED		1	1		1	07/31/2013		1	
	04/21/2008				i I	1 1 1		1	1 1			1
2-3740	Rev:INITIAL	Install High Pressure Turbine (HPT) Rotor Assembly,	OPTIONAL		1	1		1	11/28/2016			
	08/13/2008	PN 3075819-1 Or PN 3075821-1 (As Applicable)			1	1 1 1		1 1 1	 			I I
2-3741		Install Improved #4 Carbon Seal P/N 3060437-1 & #5	RECOMMENDED		1	1		1	12/18/2009		1	
	04/21/2008	Carbon Seal P/N 3060436-1				 			 			I I
2-3759		Install Improved Plain Encased Seal, P/N 3020052-26	RECOMMENDED		1	1		1	12/07/2016		1	
	10/28/2011	R1				1						1
		* NOTE: R1		I	1			1	I		1	
/2-3761		Install Diffuser Vane Deswirl To Prevent Fret On Outer	RECOMMENDED		1	I		1	12/07/2016		1	
	03/03/2010	Transition Deswirl Liner				1 1 1		1	1			1
2-3762		Introduction Of New Second Stage Low Pressure	OPTIONAL		1	1		1	1		 	
	11/08/2010	Compressor Blade, Pn 3075840-3				1 1 1			I I I			I I
2-3764		Remove Specific Identified Third Stage Axial	RECOMMENDED		1	I		1	1		1	
	06/14/2011	Compressor Disks, Pn 3072397-3			1	1 1 1		1 1 1	I I I			1
2-3771		Introduction Of Alternate LP 2ND Stg Compressor	OPTIONAL		1	1		1	1			
	01/28/2011	Rotor Assy, P/N 3075841-2				1 1 1		1 1	I I I			I I
2-3773		Introduction Of Improved Stage 4 Case And Vane	RECOMMENDED		1	1		1	12/07/2016		 	
	07/08/2011	Assemblies, Pn 3074555-10, -11				1		1	l l		· ·	

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	Revision/			F	requen	су	Las	t Comp	oliance	R	emaini	ng
Number	Date	Description	Compliance		Ċyc		Hrs	Cyc	Date	Hrs	Сус	Mos
72-3777	Rev:INITIAL 07/22/2011	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6	RECOMMENDED		 	 						
72-3777	Rev:1 <i>08/05/2011</i>	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6	RECOMMENDED			1 1 1 1					 	1 1 1 1
72-3777	Rev:2 08/17/2012	Install Improved Low Pressure Compressor Second Stage Shroud, PN 3072403-6	RECOMMENDED		1	- - -		 	12/07/2016		 	1 1 1
		The equipment changed in the revision(s) before this service bulletin may need additional changes			 	- - - -		 			 	
		* NOTE: R2										
72-3786	07/26/2013	Installation Of New Or Reworked Fan Inlet Housing	RECOMMENDED			1 1 1		 			 	1
72-3801	12/02/2015	Improved Third Stage Low Pressure Compressor Rotating Shroud, PN 3072404-5 Accomplished at the customer's option	OPTIONAL		 	1 					1 1 1 1 1	1 1 1 1
73-3003		Improved Fuel Pump Assembly			1			1				
75-5005	07/08/1994	R1 Inactivation			 						 	
73-3004	06/14/1974	Check For Presence Of Fuel Pump Anti-icing Valve	INFORMATIONAL		 	1 1 1 1					 	1
73-3005	07/10/1974	Reidentification Of Rplc Of Fuel Pump Assembly			1	1 1 1 1		 			 	1
73-3008	07/08/1994	Rplc Fuel Control With Fuel Control Incorporating NewMetering ValveR1 Inactivation	INACTIVE		1 1 1 1 1 1	1 1 1 1 1					1 1 1 1 1 1	1
73-3009	09/02/1994	Cap Flow Divider Drain Port R2 Inactivation	INACTIVE			1 1 1 1		1				1
73-3012	03/18/1994	Replace Fuel Control Part No. 3070800-2 R2 - Inactivation			 	1 1 1 1		1 			 	1 1 1
73-3013	07/08/1994	Remove 3070900 Name Plate From Fuel Control Assembly			 	- - - - -					I I I I I	1 1 1
		R1 Inactivation			ı ı	ı ı		I I			ı ı	ı I
73-3018	02/23/1978	Install Fuel Control Part No. 3070800-7 R2	OPTIONAL		1	1					1	

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Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
73-3019		Distribution Of Sperry Vickers SB	INACTIVE		1			· ·			1	1
	07/08/1994	Inactivation R1				 					1 1	1
73-3020		Service Tubes Clamp & Tubes Installation	INACTIVE		I I	1					1	
	07/08/1994	R1 Inactivation			1	1					1 1 1	1 1
73-3021		Fuel Control	INACTIVE		1	 		1 1 1 1			1	
	07/08/1994	R1 Inactivation			1 1	I I					1 1 1	ı I
73-3022		Fuel Control	INACTIVE		1	 		1 1 1 1			1	(
	07/08/1994	R1 Inactivation				I I					 	1 I
73-3030		Reidentify/ Replace Fuel Control	OPTIONAL		1	 		1 1 1 1			1	(
	07/31/1981	R2			 	1					 	
73-3049		Install Reworked Fuel Control Assembly	RECOMMENDED		1	 		1 1 1 1			1	(
	10/05/1984	R1				I I					 	1 I
73-3050		Rplc/ Rework Fuel Manifold Assemblies (Matched Set)	INACTIVE		1	1		1 I 1 I			1	
	09/16/2002	R1 Inactive				1					1	1 1
73-3053		Replace Fuel Filter	INACTIVE		1	 		1 1 1 1			1	(
	07/08/1994	R1 Inactivation				1					 	1 1
73-3063		Replace Power Lever Cover Assembly	OPTIONAL		1	 		1 1 1 1			1	(
	04/17/1984	R1				1					1	1 1
73-3067		Rework Fuel Control	RECOMMENDED		1	1		1 1 1 1			1	(
	02/24/1995	R3			1 1	I I					1 1 1	ı I
73-3072		Rpic Fuel Pump Shaft Seal Subassembly	OPTIONAL		1	1		1 1			1	
	05/29/1984	R3			1	1					1 1 1	1
73-3076		Rplc Motive Flow Proportional Lockout Valve	OPTIONAL		1	1		1 1				
	10/14/1985	R1			1	1					1 1 1	I I
73-3078		Inst Of Fuel Pump Update Record Plate	OPTIONAL		1	1					 	·
	05/08/1984	R1			1	1					I I I	I I
73-3083		Rplc Fuel Pump Anti-icing Valve	RECOMMENDED		1	I		 	08/30/2006		1	
	10/20/1989	R1			1	1					1 1	I I
		* NOTE: R1 N/A	•		· · ·							

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Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
73-3091		Inst Reworked Fuel Control With Improved Governor	RECOMMENDED					1			1	1
	05/07/1993	Assembly			i.			i i			i	
		R2				I I					1	
73-3092		Rplc Fuel Control Metering Valve Adjustment Shaft	INACTIVE		1	1		1			1	1
	07/08/1994	R1 Inactivation			1	1 1 1		1			1 1	1 1 1
73-3097		Inst Improved Metering Valve Assembly, P/N 3074320-1	OPTIONAL		!						 	
	03/08/1989	In Fuel Control			- - -	I I I		1 1 1			1 1 1	1 1 1
73-3106		Rplc Of Ball & Spring Assembly In Fuel Heater Check	RECOMMENDED		 - -	1		 			 	
	09/18/1992	Valve			1	1		1			1	1
	03/10/1332	R2			1 1 1	1		1 1			1 1 1	1
73-3112		Insp & Rplc Fuel Control Variable Resistor	RECOMMENDED		1			1			1	1
	02/14/1992					1 1 1		1 1			1 1	1 1 1
73-3114		Rplc Metering Valve Adjustment Shaft & Threaded	RECOMMENDED		1	1		1			1	1
	05/29/1992	Restrictor @ Component O/H			1	1 1 1		1				1 1 1
73-3119		Rplc/ Rework Governor Flyweight Assembly @	RECOMMENDED		1			1			1	1
	05/07/1993	Component O/H / Repair			1	1		1				1 1 1
73-3120RWK		Rework Fuel Manifold Assembly	OPTIONAL		1			1			1	1
	03/09/1993	Limited Bulletins				1 1 1					, 1 1	1 1 1
73-3123		Provide Inst Of Alt Fuel Pump Electrical Differential	INFORMATIONAL		1			1			1	1
	01/30/1996	Pressure Indicator									1	1 1 1
73-3131		One Time Insp For Fuel Control Compressor Discharge	RECOMMENDED		 	1		 	11/24/2009		 	1
	06/16/2004	Sensor Bellows			1	1		1			1	I I
		R2			1 1 1	1		1			 	1
	1	* NOTE: R2 N/A	1	1					· · · · ·			<u></u>
73-3134	Rev:2	Replace Specific Identified Fuel Control Assemblies	RECOMMENDED		1	1		1	08/30/2006		1	1
	04/30/1999	Having Suspect Torque Motors			1	1		1			I I	i I I
	I	* NOTE: R2 N/A		I	1			1			1	
73-3142		Rplc Specific Identified Fuel Control Assemblies	RECOMMENDED		1	1		1	08/30/2006		1	1
	10/07/2002				1			1			I I	1 1
	1	* NOTE: N/A	1	I	1			1			1	

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Number	Date	Description	Compliance	Hrs	Сус	Mos	Hrs	Сус	Date	Hrs	Сус	Mos
73-3147		Rplc Specific Fuel Controls	RECOMMENDED		I I	1		I I	08/30/2006			
	03/29/2005				1	1		1				
		* NOTE: N/A	·	•		•						
73-3155	Rev:1	Install Improved Main Turbine Engine Fuel Control Assy, PN 3070800-42 thru -46 -	OPTIONAL		1	1 1 1		 				
	00/2 1/20 12	When the main turbine engine fuel control assembly is replaced for cause.			1 1 1	1 1 1		 				
73-3157	Rev:INITIAL 05/04/2017	Install Improved Fuel Control Assembly (FCA), P/N 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, Or -74, With Improved Solenoid Attachment Screws On TFE731-2, -3, -4, and -5 Engine Models	RECOMMENDED		1 1 1 1 1 1 1 1			1 1 1 1 1 1 1 1				
73-3157	Rev:1 01/24/2018	Install Improved Fuel Control Assembly (FCA), P/N 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, Or -74, With Improved Solenoid Attachment Screws On TFE731-2, -3, -4, and -5 Engine Models	RECOMMENDED			1 1 1 1 1 1 1		1 1 1 1 1 1 1				
74-3002		Engine Ignition	OPTIONAL		1	1					1 I	
	10/04/1979	R4			i I I	1		1				
75-3002	05/08/1974	Insp Threaded Insert For Mounting Anti-ice Seal & Support & Rplc When Required	RECOMMENDED		1 1 1 1	 		1 				
76-3002	04/25/1974	Removal Of Latching Function Of Overspeed Protection Circuit On Electronic Compu	RECOMMENDED			 						
76-3004	09/17/1974	Remove & Rplc Electronic Computer	INFORMATIONAL		 	 		 				
76-3007	03/22/1976	Remove & Rplc Electronic Computer	OPTIONAL		 	 		 				
76-3008	09/22/1975	Rplc Pneumatic Modulating & Shutoff Valve	INFORMATIONAL									
76-3010	07/08/1976	One Time Insp Of Electronic Computer, P/N 949572-5 Or 949572-8	RECOMMENDED			 		 				
76-3016	11/24/1980	One Time Insp Of Electronic Computer, P/N 2101142-1/-2/-3	OPTIONAL		 	- - 		 				

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Number	Date	Description	Compliance		Ċyc		Hrs	Cyc	Date	Hrs	Сус	
76-3021		Rework Computer, P/N 2101142-1 To P/N 2101142-4	RECOMMENDED		1	1		· ·			1	I I
	06/01/1982					 			1 1			1 1 1
76-3022		Insp & If Required Rplc Capacitors On A9 & A10 Power	RECOMMENDED		1	1		· · · ·			1	1
	06/01/1982	Supply Boards			i I	1 1 1			1		- 	1 1 1
76-3039		Rework Computer, P/N 2101142-3 To P/N 2101142-5	RECOMMENDED		1	1		 			1	1
	04/05/1983					1 1 1			1			1
76-3049		Replace Specfic DEEC P/N 2118002-x	RECOMMENDED		1	1					1	1
	10/06/1989				1	1 1 1			1		1	1
76-3063		DEEC Replacement	INFORMATIONAL		1	1		 			1	1
	10/13/1995	R1			1	I I		· ·	1		1 1	1
76-3066		Install Digital Electronic Engine Control, P/N 2119010-1	OPTIONAL		1			1			1	1
	11/06/1997				1	 			1		1	1
76-3068		Rework N1 Digital Electronic Engine Control	INACTIVE		1			1			1	1
	08/07/2015	R4 INACTIVATED			1	 			1		1	1
76-3069		Rework N1 DEEC P/N 2119020-1 To P/N 2119020-1001	RECOMMENDED		1	1		 			1	1
	07/26/2002	R1			1	I I			1			l I
76-3075		Replace Specific Identified N1 Deecs	RECOMMENDED		1	1		 			I I	1
	02/23/2004					1			1		 	1
76-3076		Rework N1 DEEC To P/N 2119010-3004 Or P/N	RECOMMENDED		1	1 		1 I I I	11/28/2005		1 	1
	08/10/2015	2119020-4004			1	1		1 I 1 I	1		1	1
		R2 * NOTE: R1			1	1			1		 	1
70 4470			RECOMMENDED			1						1
76-4170	11/04/2003	N1 DEEC Mod Of Controller Part Number	RECOMMENDED			I I			1		1 1	1
	11/04/2003				-	1		 			 	1
76-4176	05/40/000 4	N1 DEEC Inspect & Reindentify Controller	RECOMMENDED		1 1				1		1 1 1	1
	05/10/2004							· .			I I	i
77-3001		Inst N1 Transducer With Change In Design & Functional Requirements	RECOMMENDED			I I			 		1 1	1 1
	07/05/1979	R1			1						1	1
					i.	I		· ·	1		1	1

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Number	Date	Description	Compliance	Hrs		Mos	Hrs	Cyc	Date	Hrs	Сус	
77-3002	05/18/1981	Inst N2 Transducer With Improved Sealant To Better Withstand Its Environment	RECOMMENDED		 			1 1 1	12/18/2009		 	1 1 1
		R2			 	 		 	1 1 1		 	1 1 1
77-3005	07/08/1994	Inst N1 Transducer Incorporating Improved Lead (Flexible)	INACTIVE		 	- - -		r 1 1	 		 	
	• • • • • • • • •	R1 Inactivation			1 1 1	 		 	1 1 1		 	
77-3007FE		N2 Transducer For Field Evaluation	INACTIVE		1	1		1	1		1	1 1
	10/27/1983	R2, Inactive			1 1	I I		 	 		1 1	1
77-3008		Rplc Thermocouple Harness Mounting Bolts	OPTIONAL		1	-		1			1	
	12/01/1981				 	1		 	1		 	1
77-3015		N1 Motional Pickup Transducer	OPTIONAL		1	1 		1	1		1	1 1 1
	04/04/1986				I I	1		I I			I I	;
77-3023		Install Improved Design N2 Transducer, P/N 3070722-10	RECOMMENDED		1	1		1	1		1	
	08/10/2015	R1			1 1	1		I I	1		 	<u> </u>
79-3004		Rework & Rplc Of Oil Cooler Transfer Tubes	INACTIVATED		1			1	1		1	
	12/12/2001	R2 Inactive			 	1		I I	1		I I	1 1
79-3005		Inst New Two Piece Number Three Oil Jet	INFORMATIONAL		1			1	 		1	1 1
	08/07/1978	R1			 	1		1 1 1	1		 	1
79-3007		Remove & Rplc Breather Pressurizing Valve	INACTIVE		1	1		1	1		1	1
	07/08/1994	R1 Inactivation			 	I I		 	1		 	1
79-3008		Rework Of Oil Tank & Oil Filler Tube Adapter & Cap	RECOMMENDED		1	1		1	1		1	1
	03/27/1975				1			1	1		1	i i
79-3009		Testing Of Engine Oil For The Presence Of Fuel	INACTIVE		1	1			1		 	1
	07/08/1994	R2, Inactivation			1			1	1		1	1
79-3012		Rplc Lube & Scavenge Oil Pump	INACTIVE		1	1			1		 	1
	10/28/1994	R2 Inactivation			1	I.		1 1	1		1	- - -
79-3035	07/00/400 4	Rplc Seal P/N 3929952-5 With Seal P/N 3020052-16 In Breather Pressurization Valv	INACTIVE		 	1		 	1		 	
	07/08/1994	R1 Inactivation			1	I		1	1		1	1

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Number	Date	Description	Compliance	Hrs	Ċyc		Hrs	Cyc	Date	Hrs	Сус	
/9-3066		Install Lube With Regulator & Scavenge Pump	RECOMMENDED		1	1			12/18/2009		1	1
	04/12/2012	R2				1 1 1		1	1 1 1		1	
	1	*NOTE: R1		1							I	
79-3068		Install Fuel Oil Cooler Orifice	OPTIONAL		1	I I			l		1	1
	03/11/2005				1	- - -						1
79-3069		Replace Oil Filter Bypass Indicator Valve	OPTIONAL		1	1		1			1	1
	02/16/2005				1			1	1		T T	
79-3072		Install Improved Packings In Oil Lube And Scavenge	RECOMMENDED		1	1		1			1	1
	07/09/2010	Pumps			1		1	1	1		1	
79-3075		Install Lube With Regulator And Scavenge Pump (oil	RECOMMENDED		1	1		1			1	1
	02/29/2012	Lube Pump), Pn 3060785-3			1		1	1	1		1	
/9-3077	Rev:INITIAL	Install Improved Oil Tank Instruction Plate to Prevent	RECOMMENDED		1	1					1	1
	05/09/2018	Oil Tank Overservicing on TFE731-2, -3, and -5 Model Engines			- - -	- - -			1 1 1		 	1 1 1
72-3636	Rev:R1	Review Engine Log Book And Supply Data For Specific	INACTIVE			1						1
	11/02/1998	HP Compressor Impellers			1			1	1		1	1
\72-3641		Perform Eddy Current Inspection of High Pressure	RECOMMENDED		1		4171.6		12/18/2009		1	1
	07/06/2010	Compressor (HPC) Impeller			1 1 1			 	1		T T T	
		R7 Recurring			1		i	 	1		T T T	, , ,
		* NOTE: R6				1			I			1
72-3668		Revised Fan Disk Replacement Schedule	RECOMMENDED		1	1			08/30/2006		1	1
	10/25/2000				1				I I		1	1
		* NOTE: N/A										
472-3700	Rev:INITIAL	Inspection Of Specific Low Pressure First Stage (A5)	RECOMMENDED		1	1			11/24/2009		1	1
	04/22/2004	Turbine (LPT1) Nozzles/Turbine Interstage Transition (ITT) Ducts				1	1	1			i İ	1
72-3748		Replace Specific Identified 2nd Stg LP Compressor	RECOMMENDED		1	1			07/31/2013		1	
	08/21/2008	And 3rd Stg LP Comp Discs			- - -	1 1 1		 			- 	1 1 1
	I	* NOTE: NA S/N's	1	1	1				I		<u>ı</u>	
76-3079		Replace Specified N1 Digital Electronic Engine Controls	RECOMMENDED		1			1			1	1
	12/21/2006	P/N 2119010 & 2119020			1	1		1			1	1

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