



Maintenance Items

01-Apr-2025

N633PJ

Make & Model (Serial)
Learjet 31A (241)

Operator
Private Jets, Inc.

Reported Date
01-Apr-2025

Hours
9628.00

Landings
9525

- Major Components

Component	Model (Serial)	Hours	Cycles
Engine 1	TFE731-2C-3B (P-117112)	9628.00	9525.00
Engine 2	TFE731-2C-3B (P-117111)	9628.00	9525.00
Air Conditioner 1	AIR CONDITIONER (UNK)	543.00	

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
05 7110 Engine 1 INSPECTION #13	150-250 HOUR INSPECTION (INCLUDES OIL S.O.A.P. SAMPLE)	10-MAR-2023 H: 9472.70 C: 9394	H: 250.00			H: 9722.70	H: 94.70
05 7110 Engine 2 INSPECTION #36	150-250 HOUR INSPECTION (INCLUDES OIL S.O.A.P. SAMPLE)	10-MAR-2023 H: 9472.70 C: 9394	H: 250.00			H: 9722.70	H: 94.70
05 7120 Engine 1 INSPECTION #26	300-400 HOUR INSPECTION	10-MAR-2023 H: 9472.70 C: 9394	H: 400.00			H: 9872.70	H: 244.70
05 7120 Engine 2 INSPECTION #23	300-400 HOUR INSPECTION	10-MAR-2023 H: 9472.70 C: 9394	H: 400.00			H: 9872.70	H: 244.70
05 7130 Engine 1 INSPECTION #16	600-800 HOUR INSPECTION	10-MAR-2023 H: 9472.70 C: 9394	H: 600.00			H: 10072.70	H: 444.70
05 7130 Engine 2 INSPECTION #17	600-800 HOUR INSPECTION	10-MAR-2023 H: 9472.70 C: 9394	H: 600.00			H: 10072.70	H: 444.70
05 7140 Engine 1 INSPECTION #20	1000-1500 HOUR INSPECTION (POST SB 74-3006)	23-NOV-2016 H: 8335.60 L: 8220	H: 1400.00			H: 9735.60	H: 107.60



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05 7140 Engine 2 INSPECTION #30	1000-1500 HOUR INSPECTION (POST SB 74-3006)	28-NOV-2016 H: 8335.60 C: 8220	H: 1400.00			H: 9735.60	H: 107.60
72 2001 Engine 1 PART #31	TRANSFER GEARBOX Part Number 3070093-12 Serial Number 02P10710	24-SEP-2002					
72 2001 Engine 2 PART #27	TRANSFER GEARBOX Part Number 3070093-12 Serial Number 02P10693	23-SEP-2002					
72 2002 Engine 1 PART #36	TIE ROD Part Number 3073049-1 Serial Number 02P11182	24-SEP-2002					
72 2002 Engine 2 PART #24	TIE ROD Part Number 3073049-1 Serial Number 3P-17420	24-NOV-2009 H: 4171.60 C: 4137					
72 2003 Engine 1 PART - Life Limited #7	FAN ROTOR DISC AND HUB Part Number 3073563-2 Serial Number 0103229044 44	23-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 2003 Engine 2 PART - Life Limited #4	FAN ROTOR DISC AND HUB Part Number 3073563-2 Serial Number 0203229024 04	28-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 2004 Engine 1 PART #10	COMBUSTION CHAMBER PLENUM CASE Part Number 3075749-3 Serial Number 11-3300- 04107	14-DEC-2016 H: 8335.60 C: 8220					
72 2004 Engine 2 PART #10	COMBUSTION CHAMBER PLENUM CASE Part Number 3075749-3 Serial Number 12-3300- 00255	08-DEC-2016 H: 8335.60 C: 8220					

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72 2005 Engine 1 PART #24	TURBINE INTERSTAGE TRANSITION DUCT Part Number 3077129-2 Serial Number 5-01345-6685	31-JUL-2013 H: 6306.90 C: 6168					
72 2005 Engine 2 PART #28	TURBINE INTERSTAGE TRANSITION DUCT Part Number 3077129-1 Serial Number 4-08378-2630	31-JUL-2013 H: 6306.90 C: 6168					
72 2006 Engine 1 PART #19	1ST STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072311 Serial Number UNK	24-SEP-2002					
72 2006 Engine 2 PART #7	1ST STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072311 Serial Number UNK	23-SEP-2002					
72 2007 Engine 1 PART #1	2ND STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072012 Serial Number UNK	24-SEP-2002					
72 2007 Engine 2 PART #11	2ND STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072012 Serial Number UNK	23-SEP-2002					
72 2008 Engine 1 PART #21	2ND STAGE LOW PRESSURE TURBINE ROTATING SEAL Part Number 3072621-1 Serial Number 010350103911	24-SEP-2002					
72 2008 Engine 2 PART #37	2ND STAGE LOW PRESSURE TURBINE ROTATING SEAL Part Number 3072621-1 Serial Number 010350103912	23-SEP-2002					
72 2009 Engine 1 PART #35	3RD STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072014 Serial Number UNK	24-SEP-2002					

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72 2009 Engine 2 PART #34	3RD STAGE LOW PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3072014 Serial Number UNK	23-SEP-2002					
72 2010 Engine 1 PART - Life Limited #5	HIGH PRESSURE TURBINE WHEEL ROTOR Part Number 3075814-1 Serial Number 15-162249-02239	23-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 2010 Engine 2 PART - Life Limited #21	HIGH PRESSURE TURBINE WHEEL ROTOR Part Number 3075814-1 Serial Number 15-162246-02234	28-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 2011 Engine 1 PART #9	HIGH PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3074785 Serial Number UNK	24-SEP-2002					
72 2011 Engine 2 PART #31	HIGH PRESSURE TURBINE BLADES REPLACE (DUE ONLY AT MPI, SEE SB 72-3494; MARKING FACTOR 1000, BLADE LIMIT 9) Part Number 3074785 Serial Number UNK	28-NOV-2016 H: 8335.60 C: 8220					
72 2012 Engine 1 PART #25	ACCESSORY GEARBOX ASSEMBLY Part Number 3070003-26 Serial Number S-1573	24-SEP-2002					
72 2012 Engine 2 PART #19	ACCESSORY GEARBOX ASSEMBLY Part Number 3070003-26 Serial Number S-1572	23-SEP-2002					
72 2013 Engine 1 INSPECTION #32	MAJOR PERIODIC INSPECTION (MPI)	23-NOV-2016 H: 8335.60 L: 8220	H: 2100.00			H: 10435.60	H: 807.60
72 2013 Engine 2 INSPECTION #8	MAJOR PERIODIC INSPECTION (MPI)	28-NOV-2016 H: 8335.60 C: 8220	H: 2100.00			H: 10435.60	H: 807.60



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72 2014 Engine 1 INSPECTION #6	COMPRESSOR ZONE INSPECTION (CZI)	14-DEC-2016 H: 8335.60 L: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 2014 Engine 2 INSPECTION #25	COMPRESSOR ZONE INSPECTION (CZI)	10-DEC-2016 H: 8335.60 C: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 2501 Engine 1 INSPECTION #28	OIL CHANGE (POST SB 72-3596 OR 72-3662)	10-MAR-2023 H: 9472.70 C: 9394	H: 1200.00			H: 10672.70	H: 1044.70
72 2501 Engine 2 INSPECTION #6	OIL CHANGE (POST SB 72-3596 OR 72-3662)	10-MAR-2023 H: 9472.70 C: 9394	H: 1200.00			H: 10672.70	H: 1044.70
72 3001 Engine 1 PART #34	FAN DRIVE SHAFT REPLACE Part Number 3071955-6 Serial Number 02P14986	24-SEP-2002					
72 3001 Engine 2 PART #14	FAN DRIVE SHAFT REPLACE Part Number 3071955-6 Serial Number 02P14502	23-SEP-2002					
72 3004 Engine 1 PART - Life Limited #2	1ST STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3072395-2 Serial Number 0203160011 83	14-DEC-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 3004 Engine 2 PART - Life Limited #26	1ST STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3072395-2 Serial Number 15-162045- 03740	08-DEC-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 3005 Engine 1 PART - Life Limited #14	2ND STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3072396-3 Serial Number 0203160013 70	24-SEP-2002	C: 10000		C: 0	C: 10000.00	C: 475

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72 3005 Engine 2 PART - Life Limited #1	2ND STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3075839-1 Serial Number 15-162045-03977	08-DEC-2016 H: 8335.60 C: 8220	C: 20000		C: 0	C: 28220.00	C: 18695
72 3006 Engine 1 PART - Life Limited #33	3rd STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3072397-3 Serial Number 020316001233	24-SEP-2002	C: 10000		C: 0	C: 10000.00	C: 475
72 3006 Engine 2 PART - Life Limited #13	3rd STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3072397-3 Serial Number 1618244919838	08-DEC-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 3007 Engine 1 PART - Life Limited #11	4th STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3075326-3 Serial Number 021365103022	24-SEP-2002	C: 20000		C: 0	C: 20000.00	C: 10475
72 3007 Engine 2 PART - Life Limited #29	4th STAGE LOW PRESSURE AXIAL COMPRESSOR DISC Part Number 3075326-3 Serial Number 5-03501-1503	08-DEC-2016 H: 8335.60 C: 8220	C: 20000		H: 8014.60 C: 8203	C: 20017.00	C: 10492
72 3013 Engine 1 PART - Life Limited #15	1ST STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3075828-1 Serial Number 1618244920745	23-NOV-2016 H: 8335.60 C: 8220	C: 4400		C: 0	C: 12620.00	C: 3095
72 3013 Engine 2 PART - Life Limited #12	1ST STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3075828-1 Serial Number 1618244920756	28-NOV-2016 H: 8335.60 C: 8220	C: 4400		C: 0	C: 12620.00	C: 3095
72 3014 Engine 1 PART - Life Limited #3	2ND STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3072069-5 Serial Number 1618244919407	23-NOV-2016 H: 8335.60 C: 8220	C: 4500		C: 0	C: 12720.00	C: 3195
72 3014 Engine 2 PART - Life Limited #9	2ND STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3072069-5 Serial Number 1518244917559	28-NOV-2016 H: 8335.60 C: 8220	C: 4500		C: 0	C: 12720.00	C: 3195

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72 3015 Engine 1 PART - Life Limited #12	3RD STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3072068-3 Serial Number 0-03229-312	23-NOV-2016 H: 8335.60 C: 8220	C: 9500		H: 5602.10 C: 4941	C: 12779.00	C: 3254
72 3015 Engine 2 PART - Life Limited #15	3RD STAGE LOW PRESSURE TURBINE ROTOR DISC Part Number 3072068-3 Serial Number 010322907248	28-NOV-2016 H: 8335.60 C: 8220	C: 9500		H: 3846.10 C: 2653	C: 15067.00	C: 5542
72 4200 Engine 1 INSPECTION #4	ACCESSORY GEARBOX INSPECTION	14-DEC-2016 H: 8335.60 L: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 4200 Engine 2 INSPECTION #18	ACCESSORY GEARBOX INSPECTION	10-DEC-2016 H: 8335.60 C: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 4201 Engine 1 INSPECTION #8	FAN SUPPORT ASSEMBLY PERIODIC INSPECTION	23-NOV-2016 H: 8335.60 L: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 4201 Engine 2 INSPECTION #35	FAN SUPPORT ASSEMBLY PERIODIC INSPECTION	28-NOV-2016 H: 8335.60 C: 8220	H: 4200.00			H: 12535.60	H: 2907.60
72 4500 Engine 1 INSPECTION #27	COMBUSTION CHAMBER PLENUM CASE PERIODIC INSPECTION (2000 TO 2500 HOURS)	14-DEC-2016 H: 8335.60 L: 8220	H: 2100.00			H: 10435.60	H: 807.60
72 4500 Engine 2 INSPECTION #22	COMBUSTION CHAMBER PLENUM CASE PERIODIC INSPECTION (2000 TO 2500 HOURS)	10-DEC-2016 H: 8335.60 C: 8220	H: 2100.00			H: 10435.60	H: 807.60
72 8000 Engine 1 PART - Life Limited #22	HIGH PRESSURE COMPRESSOR RADIAL IMPELLER Part Number 3075765-1 Serial Number 1618244922466	14-DEC-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695

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72 8000 Engine 2 PART - Life Limited #3	HIGH PRESSURE COMPRESSOR RADIAL IMPELLER Part Number 3075765-1 Serial Number 1518244918 754	08-DEC-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 8005 Engine 1 PART - Life Limited #18	HIGH PRESSURE COMPRESSOR SHOULDERED SHAFT Part Number 3072545-1 Serial Number 16P87345	14-DEC-2016 H: 8335.60 C: 8220	C: 12000		C: 0	C: 20220.00	C: 10695
72 8005 Engine 2 PART - Life Limited #16	HIGH PRESSURE COMPRESSOR SHOULDERED SHAFT Part Number 3072545-1 Serial Number 02P13369	23-SEP-2002	C: 12000		C: 0	C: 12000.00	C: 2475
72 8010 Engine 1 PART - Life Limited #30	HIGH PRESSURE ROTOR SEAL PLATE Part Number 3072411-1 Serial Number 15-162045-02056	23-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
72 8010 Engine 2 PART - Life Limited #32	HIGH PRESSURE ROTOR SEAL PLATE Part Number 3072411-1 Serial Number 15-162045-02054	28-NOV-2016 H: 8335.60 C: 8220	C: 10000		C: 0	C: 18220.00	C: 8695
73 2001 Engine 1 PART #37	FUEL CONTROL ASSEMBLY Part Number 3070800-33 Serial Number 16133	10-NOV-2005 H: 1590.50 C: 1554					
73 2001 Engine 2 PART #20	FUEL CONTROL ASSEMBLY Part Number 3070800-33 Serial Number 15504	10-OCT-2012 H: 5942.20 C: 5820					
73 2002 Engine 1 PART #17	FUEL PUMP Part Number 3070850-48 Serial Number MX-552519	04-NOV-2005 H: 1587.40 C: 1551					
73 2002 Engine 2 PART #33	FUEL PUMP Part Number 3070850-48 Serial Number MX660689	23-SEP-2002					

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76 2001 Engine 1 PART #23	DEEC (DIGITAL ELECTRONIC ENGINE CONTROL) Part Number 2119010-3004 Serial Number 82-BH0013	24-SEP-2002					
76 2001 Engine 2 PART #2	DEEC (DIGITAL ELECTRONIC ENGINE CONTROL) Part Number 2119010-3003 Serial Number 92-BH0024	23-SEP-2002					
79 2001 Engine 1 PART #29	OIL LUBE PUMP Part Number 3060785-2 Serial Number 0814057008 68	17-DEC-2009 H: 4171.60 C: 4137					
79 2001 Engine 2 PART #5	OIL LUBE PUMP Part Number 3071949-12 Serial Number 0214057001 39	09-SEP-2015 H: 7603.10					
SB TFE731-72-3001 R56 Engine 1 SB - Complied With #39	SERVICE LIFE LIMITS OF COMPONENTS	14-DEC-2016					
SB TFE731-72-3001 R56 Engine 2 SB - Complied With #39	SERVICE LIFE LIMITS OF COMPONENTS	14-DEC-2016					
SB TFE731-72-3037 R3 Engine 1 SB #40	ENGINE CONFIGURATION REQUIREMENTS						
SB TFE731-72-3037 R3 Engine 2 SB #40	ENGINE CONFIGURATION REQUIREMENTS						
SB TFE731-72-3040 R1 Engine 1 SB #41	INSTALLATION OF FAN DUCT SET						

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SB TFE731-72-3040 R1 Engine 2 SB #41	INSTALLATION OF FAN DUCT SET						
SB TFE731-72-3046 Engine 1 SB #42	REWORK ENGINE SUPPORT HOUSING ASSEMBLY						
SB TFE731-72-3046 Engine 2 SB #42	REWORK ENGINE SUPPORT HOUSING ASSEMBLY						
SB TFE731-72-3051 Engine 1 SB #43	NEW WIRING HARNESS						
SB TFE731-72-3051 Engine 2 SB #43	NEW WIRING HARNESS						
SB TFE731-72-3054 R2 Engine 1 SB #44	PLANET BEARING, P/N 3072775-1 OR -2						
SB TFE731-72-3054 R2 Engine 2 SB #44	PLANET BEARING, P/N 3072775-1 OR -2						
SB TFE731-72-3058 Engine 1 SB #45	PLANET BEARING, P/N 358733-4						
SB TFE731-72-3058 Engine 2 SB #45	PLANET BEARING, P/N 358733-4						



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SB TFE731-72-3064 R6 Engine 1 SB - N/A #46	INST RETAINING RING ON PINION GEAR ASSEMBLY						
SB TFE731-72-3064 R6 Engine 2 SB - N/A #46	INST RETAINING RING ON PINION GEAR ASSEMBLY						
SB TFE731-72-3067 Engine 1 SB - N/A #47	INSTALL SEAL CARRIER BOLTS						
SB TFE731-72-3067 R2 Engine 2 SB - N/A #47	INSTALL SEAL CARRIER BOLTS						
SB TFE731-72-3077 R1 Engine 1 SB #48	REPLACE BOLTS ATTACHING RETAINER PLATE						
SB TFE731-72-3077 R1 Engine 2 SB #48	REPLACE BOLTS ATTACHING RETAINER PLATE						
SB TFE731-72-3085 R11 Engine 1 SB #49	REPLACE FAN SPINNER & ANTI-ICE COMPONENT						
SB TFE731-72-3085 R11 Engine 2 SB #49	REPLACE FAN SPINNER & ANTI-ICE COMPONENT						
SB TFE731-72-3097 R1 Engine 1 SB - N/A #50	INST COMBUSTION LINER, P/N 3072674-2 OR 4						



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SB TFE731-72-3097 R1 Engine 2 SB - N/A #50	INST COMBUSTION LINER, P/N 3072674-2 OR 4						
SB TFE731-72-3098 R3 Engine 1 SB - N/A #51	REWORK FAN SHAFT						
SB TFE731-72-3098 R3 Engine 2 SB - N/A #51	REWORK FAN SHAFT						
SB TFE731-72-3103 R2 Engine 1 SB - N/A #52	REWORK COMBUSTION CHAMBER LINER						
SB TFE731-72-3103 R2 Engine 2 SB - N/A #52	REWORK COMBUSTION CHAMBER LINER						
SB TFE731-72-3105 R14 Engine 1 SB #53	ESTABLISHING PERIODIC INSPECT INTERVALS						
SB TFE731-72-3105 R14 Engine 2 SB #53	ESTABLISHING PERIODIC INSPECT INTERVALS						
SB TFE731-72-3111FE R3 Engine 1 SB #54	INST ELASTOMETRIC MOUNTS FOR FIELD EVALUATION						
SB TFE731-72-3111FE R3 Engine 2 SB #54	INST ELASTOMETRIC MOUNTS FOR FIELD EVALUATION						



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SB TFE731-72-3113 Engine 1 SB #55	REPLACE SUPPORT HOUSING						
SB TFE731-72-3113 Engine 2 SB #55	REPLACE SUPPORT HOUSING						
SB TFE731-72-3132FE R1 Engine 1 SB - N/A #56	PINION GEAR ASSEMBLY RETAINER PLATE						
SB TFE731-72-3132FE R1 Engine 2 SB - N/A #56	PINION GEAR ASSEMBLY RETAINER PLATE						
SB TFE731-72-3135FE R2 Engine 1 SB - N/A #57	REPLACEMENT OF FUEL LINES						
SB TFE731-72-3135FE R2 Engine 2 SB - N/A #57	REPLACEMENT OF FUEL LINES						
SB TFE731-72-3142FE R1 Engine 1 SB - N/A #58	RPLC LOW PRESSURE COMPRESSOR BEARING HOUSING & SPACER FOR FIELD EVALUATION						
SB TFE731-72-3142FE R1 Engine 2 SB - N/A #58	RPLC LOW PRESSURE COMPRESSOR BEARING HOUSING & SPACER FOR FIELD EVALUATION						
SB TFE731-72-3155FE R2 Engine 1 SB - Open #59	HP ROTOR ROLLER BEARING RETAINER						



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SB TFE731-72-3155FE R2 Engine 2 SB - Open #59	HP ROTOR ROLLER BEARING RETAINER						
SB TFE731-72-3169 R2 Engine 1 SB - Open #60	HP ROTOR THRUST (NO. 5) BEARING RPIC						
SB TFE731-72-3169 R2 Engine 2 SB - Open #60	HP ROTOR THRUST (NO. 5) BEARING RPIC						
SB TFE731-72-3170 R2 Engine 1 SB - Open #61	INSTALL AFT MOUNT AUXILIARY BRACKET						
SB TFE731-72-3170 R2 Engine 2 SB - Open #61	INSTALL AFT MOUNT AUXILIARY BRACKET						
SB TFE731-72-3181 R2 Engine 1 SB - N/A #62	REWORK NO. 3 STATIONARY OIL SEAL ASSEMBLY						
SB TFE731-72-3181 R2 Engine 2 SB - N/A #62	REWORK NO. 3 STATIONARY OIL SEAL ASSEMBLY						
SB TFE731-72-3190 R2 Engine 1 SB - Open #63	INSTALL REWORKED SPUR RING GEAR						
SB TFE731-72-3190 R2 Engine 2 SB - Open #63	INSTALL REWORKED SPUR RING GEAR						

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SB TFE731-72-3197 Engine 1 SB - Open #64	REPLACE FAN INLET HOUSING						
SB TFE731-72-3197 Engine 2 SB - Open #64	REPLACE FAN INLET HOUSING						
SB TFE731-72-3210FE R1 Engine 1 SB - Open #66	PLANET GEARSHAFT ASSEMBLY						
SB TFE731-72-3210FE R1 Engine 2 SB - Open #66	PLANET GEARSHAFT ASSEMBLY						
SB TFE731-72-3219 R4 Engine 1 SB #71	LP & HP TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3219 R4 Engine 2 SB #72	LP & HP TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3220 R2 Engine 1 SB - Open #73	REMOVE FROM SERVICE ALL HP TURBINE BLADE						
SB TFE731-72-3220 R2 Engine 2 SB - Open #73	REMOVE FROM SERVICE ALL HP TURBINE BLADE						
SB TFE731-72-3226RWK R2 Engine 1 SB - Open #65	REWORK LP COMPRESSOR BEARING HOUSING						



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SB TFE731-72-3226RWK R2 Engine 2 SB - Open #65	REWORK LP COMPRESSOR BEARING HOUSING						
SB TFE731-72-3230FE Engine 1 SB - Open #70	INSTALL RESTORED BEARING						
SB TFE731-72-3230FE Engine 2 SB - Open #69	INSTALL RESTORED BEARING						
SB TFE731-72-3234RWK R5 Engine 1 SB #72	REWORK TRANSITION LINER						
SB TFE731-72-3234RWK R5 Engine 2 SB #71	REWORK TRANSITION LINER						
SB TFE731-72-3239RWK R3 Engine 1 SB - Open #74	REWORK HP COMPRESSOR RADIAL IMPELLER						
SB TFE731-72-3239RWK R3 Engine 2 SB - Open #74	REWORK HP COMPRESSOR RADIAL IMPELLER						
SB TFE731-72-3255FE Engine 1 SB - Open #68	NO. 4 HIGH PRESSURE ROTOR ROLLER						
SB TFE731-72-3255FE Engine 2 SB - Open #70	NO. 4 HIGH PRESSURE ROTOR ROLLER						

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SB TFE731-72-3256FE Engine 1 SB - Open #67	INSTALL RESTORED BEARING						
SB TFE731-72-3256FE Engine 2 SB - Open #67	INSTALL RESTORED BEARING						
SB TFE731-72-3258FE Engine 1 SB - Open #69	INSTALL RESTORED BEARING						
SB TFE731-72-3258FE Engine 2 SB - Open #68	INSTALL RESTORED BEARING						
SB TFE731-72-3259 R1 Engine 1 SB - N/A #75	FAN SUPPORT SHAFT & HOUSING ASSEMBLY - RPIC RETAINER						
SB TFE731-72-3259 R1 Engine 2 SB - N/A #75	FAN SUPPORT SHAFT & HOUSING ASSEMBLY - RPIC RETAINER						
SB TFE731-72-3267 R1 Engine 1 SB - N/A #76	INST IMPROVED SEAL IN DIFFUSER TO ELIMINATE POTENTIAL OIL LEAKAGE						
SB TFE731-72-3267 R1 Engine 2 SB - N/A #76	INST IMPROVED SEAL IN DIFFUSER TO ELIMINATE POTENTIAL OIL LEAKAGE						
SB TFE731-72-3282 R1 Engine 1 SB - Open #77	RPLC LP FIRST STAGE TURBINE DISC/ROTOR ASSEMBLY						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3282 R1 Engine 2 SB - Open #77	RPLC LP FIRST STAGE TURBINE DISC/ROTOR ASSEMBLY						
SB TFE731-72-3284 R1 Engine 1 SB - Open #78	RPLC OF LP SECOND STAGE TURBINE DISC/ROTOR ASSEMBLY						
SB TFE731-72-3284 R1 Engine 2 SB - Open #80	RPLC OF LP SECOND STAGE TURBINE DISC/ROTOR ASSEMBLY						
SB TFE731-72-3287 Engine 1 SB - Open #81	REWORK & REPLACE ACCESSORY DRIVE GEARBOX HOUSING ASSEMBLY						
SB TFE731-72-3287 Engine 2 SB - Open #83	REWORK & REPLACE ACCESSORY DRIVE GEARBOX HOUSING ASSEMBLY						
SB TFE731-72-3288 Engine 1 SB - Open #85	MOD TO PROVIDE POSITIVE RETENTION OF ENGINE NAMEPLATE						
SB TFE731-72-3288 Engine 2 SB - Open #84	MOD TO PROVIDE POSITIVE RETENTION OF ENGINE NAMEPLATE						
SB TFE731-72-3289 R3 Engine 1 SB - N/A #86	INCORPORATE IMPROVED STARTER/GENERATOR GEARSHAFT SEAL						
SB TFE731-72-3289 R3 Engine 2 SB - N/A #88	INCORPORATE IMPROVED STARTER/GENERATOR GEARSHAFT SEAL						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3290 R3 Engine 1 SB - N/A #88	IMPROVED ALTERNATOR GEARSHAFT SEAL						
SB TFE731-72-3290 R3 Engine 2 SB - N/A #86	IMPROVED ALTERNATOR GEARSHAFT SEAL						
SB TFE731-72-3291 R2 Engine 1 SB - Open #83	HP TURBINE BLADES						
SB TFE731-72-3291 R2 Engine 2 SB - Open #82	HP TURBINE BLADES						
SB TFE731-72-3304 Engine 1 SB - Open #84	REPLACE & REWORK FAN DISK BUT, P/N 3071981-1						
SB TFE731-72-3304 Engine 2 SB - Open #85	REPLACE & REWORK FAN DISK BUT, P/N 3071981-1						
SB TFE731-72-3318RWK R2 Engine 1 SB - Open #80	TURBINE INTERSTAGE TRANSITION DUCTS						
SB TFE731-72-3318RWK R2 Engine 2 SB - Open #78	TURBINE INTERSTAGE TRANSITION DUCTS						
SB TFE731-72-3322 R1 Engine 1 SB - Open #82	PERMANENTLY PLUG COMPRESSOR INTERSTAGE DIFFUSER BORESCOPE PORT						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3322 R1 Engine 2 SB - Open #81	PERMANENTLY PLUG COMPRESSOR INTERSTAGE DIFFUSER BORESCOPE PORT						
SB TFE731-72-3323FE R3 Engine 1 SB - N/A #87	REDESIGNED COMBUSTION SYSTEM						
SB TFE731-72-3323FE R3 Engine 2 SB - N/A #87	REDESIGNED COMBUSTION SYSTEM						
SB TFE731-72-3339 R3 Engine 1 SB - N/A #89	INST HIGH PRESSURE COMPRESSOR DIFFUSER						
SB TFE731-72-3339 R3 Engine 2 SB - N/A #89	INST HIGH PRESSURE COMPRESSOR DIFFUSER						
SB TFE731-72-3346 R1 Engine 1 SB - Open #79	WELD TITANIUM STRIPS TO ENDS OF VANES						
SB TFE731-72-3346 R1 Engine 2 SB - Open #79	WELD TITANIUM STRIPS TO ENDS OF VANES						
SB TFE731-72-3360 R2 Engine 1 SB - N/A #102	ENGINES WITH REDESIGNED COMBUSTION SYSTEM						
SB TFE731-72-3360 R2 Engine 2 SB - N/A #102	ENGINES WITH REDESIGNED COMBUSTION SYSTEM						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3369RWK R6 Engine 1 SB - Complied With #109	ADJUST NOZZLE VANE THROAT (A5) OPENINGS	30-AUG-2006					
SB TFE731-72-3369RWK R6 Engine 2 SB - Complied With #109	ADJUST NOZZLE VANE THROAT (A5) OPENINGS	30-AUG-2006					
SB TFE731-72-3373 R1 Engine 1 SB - N/A #103	CONVERT ENGINE MODEL TFE731-2-2B						
SB TFE731-72-3373 R1 Engine 2 SB - N/A #103	CONVERT ENGINE MODEL TFE731-2-2B						
SB TFE731-72-3377 R5 Engine 1 SB - N/A #104	INST REDESIGNED COMBUSTION SYSTEM (LOW SMOKE)						
SB TFE731-72-3377 R5 Engine 2 SB - N/A #104	INST REDESIGNED COMBUSTION SYSTEM (LOW SMOKE)						
SB TFE731-72-3394 R2 Engine 1 SB - N/A #105	INSTALL DIGITAL ELECTRONIC ENGINE CONTROL						
SB TFE731-72-3394 R2 Engine 2 SB - N/A #106	INSTALL DIGITAL ELECTRONIC ENGINE CONTROL						
SB TFE731-72-3397 R4 Engine 1 SB - Open #110	COMPONENT MAINTENANCE / MOD RECORD CARD						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3397 R4 Engine 2 SB - Open #110	COMPONENT MAINTENANCE / MOD RECORD CARD						
SB TFE731-72-3407 R2 Engine 1 SB - N/A #107	CONVERT ENGINE MODEL TFE731-2-3B						
SB TFE731-72-3407 R2 Engine 2 SB - N/A #108	CONVERT ENGINE MODEL TFE731-2-3B						
SB TFE731-72-3410 R1 Engine 1 SB - Open #114	2ND STAGE COMPRESSOR ROTOR ASSEY BLADE						
SB TFE731-72-3410 R1 Engine 2 SB - Open #114	2ND STAGE COMPRESSOR ROTOR ASSEY BLADE						
SB TFE731-72-3411 R1 Engine 1 SB - Open #111	INST 3RD STAGE COMPRESSOR ROTOR ASSEMBLY BLADE RETAINER						
SB TFE731-72-3411 R1 Engine 2 SB - Open #112	INST 3RD STAGE COMPRESSOR ROTOR ASSEMBLY BLADE RETAINER						
SB TFE731-72-3412 R1 Engine 1 SB - N/A #108	IDENTIFICATION OF 4TH STAGE COMPRESSOR ROTOR ASSEMBLY						
SB TFE731-72-3412 R1 Engine 2 SB - N/A #107	IDENTIFICATION OF 4TH STAGE COMPRESSOR ROTOR ASSEMBLY						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3428 R2 Engine 1 SB - N/A #106	ALTERNATE P/N HP TURBINE SHROUD SEGMENT						
SB TFE731-72-3428 R2 Engine 2 SB - N/A #105	ALTERNATE P/N HP TURBINE SHROUD SEGMENT						
SB TFE731-72-3429 R1 Engine 1 SB - Open #113	REPLACE TIE BOLT						
SB TFE731-72-3429 R1 Engine 2 SB - Open #111	REPLACE TIE BOLT						
SB TFE731-72-3443 Engine 1 SB - Open #112	REPLACE LP COMPRESSOR SECOND STAGE SHROUD HEAVY FACILITY						
SB TFE731-72-3443 Engine 2 SB - Open #113	REPLACE LP COMPRESSOR SECOND STAGE SHROUD HEAVY FACILITY						
SB TFE731-72-3447 R1 Engine 1 SB - N/A #115	REPAIR ACESSORY DRIVE GEARBOX AIR/OIL SEALS						
SB TFE731-72-3447 R1 Engine 2 SB - N/A #116	REPAIR ACESSORY DRIVE GEARBOX AIR/OIL SEALS						
SB TFE731-72-3448 R3 Engine 1 SB - N/A #116	ALTERNATE PART NUMBER FAN ROTOR						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3448 R3 Engine 2 SB - N/A #115	ALTERNATE PART NUMBER FAN ROTOR						
SB TFE731-72-3453 R2 Engine 1 SB - Open #117	REPLACE #S 4 & 5 CARBON FACE SEAL AND AIR-OIL SEAL ROTORS						
SB TFE731-72-3453 R2 Engine 2 SB - Open #118	REPLACE #S 4 & 5 CARBON FACE SEAL AND AIR-OIL SEAL ROTORS						
SB TFE731-72-3458 R12 Engine 1 SB - Complied With #120	EDDY CURRENT INSPECTION OF FAN DISC ASSEMBLY		31-JUL-2013				
SB TFE731-72-3458 R12 Engine 2 SB - Complied With #122	EDDY CURRENT INSPECTION OF FAN DISC ASSEMBLY		31-JUL-2013				
SB TFE731-72-3487 R3 Engine 1 SB - Complied With #118	INSP/REWORK FAN BLADE MIDSPAN DAMPER		28-NOV-2016				
SB TFE731-72-3487 R3 Engine 2 SB - Complied With #117	INSP/REWORK FAN BLADE MIDSPAN DAMPER		28-NOV-2016				
SB TFE731-72-3488 R3 Engine 1 SB #122	ALTERNATE P/N HP TURBINE SHROUD SEGMENTS						
SB TFE731-72-3488 R3 Engine 2 SB #121	ALTERNATE P/N HP TURBINE SHROUD SEGMENTS						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3494 R13 Engine 1 SB - Complied With #119	HP & LP TURBINE BLADE HOUR TRACKING	28-NOV-2016					
SB TFE731-72-3494 R13 Engine 2 SB - Complied With #119	HP & LP TURBINE BLADE HOUR TRACKING	28-NOV-2016					
SB TFE731-72-3507RWK R1 Engine 2 SB - Open #123	REWORK FAN SUPPORT HOUSING ASSEMBLY, P/N 3072160-X						
SB TFE731-72-3507RWK R1 Engine 1 SB - Open #123	REWORK FAN SUPPORTHOUSING ASSEMBLY, P/N 3072160-X						
SB TFE731-72-3510RWK R1 Engine 1 SB - Open #125	REWORK LP COMPRESSOR FOURTH STAGE						
SB TFE731-72-3510RWK R1 Engine 2 SB - Open #125	REWORK LP COMPRESSOR FOURTH STAGE						
SB TFE731-72-3512RWK R1 Engine 1 SB - Open #126	REWORK LP TURBINE ASSEMBLY TIE SHAFT						
SB TFE731-72-3512RWK R1 Engine 2 SB - Open #126	REWORK LP TURBINE ASSEMBLY TIE SHAFT						
SB TFE731-72-3513 R1 Engine 1 SB #121	MAINTENANCE INSTRUCTION FOR ADJUSTMENTS						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3513 R1 Engine 2 SB #120	MAINTENANCE INSTRUCTION FOR ADJUSTMENTS						
SB TFE731-72-3523 R2 Engine 1 SB - Open #124	INST LP 4TH STAGE COMPRESSOR ROTOR ASSEMBLY INCORPORATING A SHOULDERED SHAFT						
SB TFE731-72-3523 R2 Engine 2 SB - Open #124	INST LP 4TH STAGE COMPRESSOR ROTOR ASSEMBLY INCORPORATING A SHOULDERED SHAFT						
SB TFE731-72-3531 R4 Engine 1 SB #127	INST OF FAN BLADES & IDENTIFICATION OF FAN ROTOR ASSEMBLIES						
SB TFE731-72-3531 R4 Engine 2 SB #133	INST OF FAN BLADES & IDENTIFICATION OF FAN ROTOR ASSEMBLIES						
SB TFE731-72-3560 R1 Engine 1 SB #134	LP 1ST STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3560 R1 Engine 2 SB #137	LP 1ST STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3561 R2 Engine 1 SB #129	LP 2ND STAGE COMPRESSOR ROTOR ASSEMBLY BLADES		17-DEC-2009				
SB TFE731-72-3561 R2 Engine 2 SB #140	LP 2ND STAGE COMPRESSOR ROTOR ASSEMBLY BLADES		18-DEC-2009				



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3562 R1 Engine 1 SB #130	LP 3RD STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3562 R1 Engine 2 SB #136	LP 3RD STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3563 R1 Engine 1 SB #128	LP 4TH STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3563 R1 Engine 2 SB #128	LP 4TH STAGE COMPRESSOR ROTOR ASSEMBLY BLADES						
SB TFE731-72-3564 R7 Engine 1 SB #140	ENGINE BANK/SPARE ENGINE CONVERSIONS						
SB TFE731-72-3564 R7 Engine 2 SB #132	ENGINE BANK/SPARE ENGINE CONVERSIONS						
SB TFE731-72-3600 Engine 1 SB - Open #141	ISNTALL LP COMPRESSOR STATOR SHIM						
SB TFE731-72-3600 Engine 2 SB - Open #141	ISNTALL LP COMPRESSOR STATOR SHIM						
SB TFE731-72-3603 R1 Engine 1 SB - Open #142	REWORK COMPRESSOR INTERSTAGE DIFFUSER						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3603 R1 Engine 2 SB - Open #142	REWORK COMPRESSOR INTERSTAGE DIFFUSER						
SB TFE731-72-3614RWK Engine 1 SB - Open #144	REWORK NO. 1 SEAL & SEAL HOUSING						
SB TFE731-72-3614RWK Engine 2 SB - Open #143	REWORK NO. 1 SEAL & SEAL HOUSING						
SB TFE731-72-3615RWK Engine 1 SB - Open #146	REWORK AIR BREATHER VALVE						
SB TFE731-72-3615RWK Engine 2 SB - Open #144	REWORK AIR BREATHER VALVE						
SB TFE731-72-3620 R3 Engine 1 SB - Open #145	IMPROVE LP TURBINE EFFICIENCY						
SB TFE731-72-3620 R3 Engine 2 SB - Open #145	IMPROVE LP TURBINE EFFICIENCY						
SB TFE731-72-3621 R6 Engine 1 SB - Open #143	CONVERT ENGINE MODELS TFE731-2-1C, TFE731-2-2B, TFE731-2-3B						
SB TFE731-72-3621 R6 Engine 2 SB - Open #146	CONVERT ENGINE MODELS TFE731-2-1C, TFE731-2-2B, TFE731-2-3B						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3626RWK R4 Engine 1 SB #132	REWORK LP FIRST STAGE TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3626RWK R4 Engine 2 SB #127	REWORK LP FIRST STAGE TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3627RWK R1 Engine 1 SB #139	REWORK LP SECOND STAGE TURBINE ROTOR						
SB TFE731-72-3627RWK R1 Engine 2 SB #138	REWORK LP SECOND STAGE TURBINE ROTOR						
SB TFE731-72-3628RWK Engine 2 SB #135	REWORK LP THIRD STAGE TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3628RWK Engine 1 SB #131	REWORK LP THIRD STAGE TURBINE ROTOR ASSEMBLY						
SB TFE731-72-3629RWK Engine 1 SB #135	REWORK LP THIRD STAGE TURBINE ROTOR DISC						
SB TFE731-72-3629RWK Engine 2 SB #139	REWORK LP THIRD STAGE TURBINE ROTOR DISC						
SB TFE731-72-3630 R1 Engine 1 SB - Complied With #136	ESTABLISH PERIODIC INSPECTION INTERVALS		14-DEC-2016				

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3630 R1 Engine 2 SB - Complied With #134	ESTABLISH PERIODIC INSPECTION INTERVALS	07-DEC-2016					
SB TFE731-72-3632RWK R1 Engine 1 SB #133	REWORK LP SECOND STAGE TURBINE NOZZLE						
SB TFE731-72-3632RWK R1 Engine 2 SB #131	REWORK LP SECOND STAGE TURBINE NOZZLE						
SB TFE731-72-3634RWK Engine 1 SB - Open #147	LP COMPRESSOR 2ND STAGE BLADE INSP						
SB TFE731-72-3634RWK Engine 2 SB - Open #150	LP COMPRESSOR 2ND STAGE BLADE INSP						
SB TFE731-72-3664 Engine 1 SB - Complied With #150	INSP/RPLC OF THREADED ENDS TIE ROD	17-DEC-2009					
SB TFE731-72-3664 Engine 2 SB - Complied With #148	INSP/RPLC OF THREADED ENDS TIE ROD	30-AUG-2006					
SB TFE731-72-3665RWK Engine 1 SB #138	REWORK TURBINE INTERSTAGE TRANSITION						
SB TFE731-72-3665RWK Engine 2 SB #129	REWORK TURBINE INTERSTAGE TRANSITION						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3674 R2 Engine 1 SB - N/A #148	INSPECTION OF MAIN SUPPORT FRAME ASSEMBLY	30-AUG-2006					
SB TFE731-72-3674 R2 Engine 2 SB - N/A #147	INSPECTION OF MAIN SUPPORT FRAME ASSEMBLY	30-AUG-2006					
SB TFE731-72-3675 R5 Engine 1 SB - Complied With #149	INSP FAN BLADES FOR UNAUTHORIZED MARKINGS ON THE FAN BLADE DOVETAIL AFT REGION	30-AUG-2006					
SB TFE731-72-3675 R5 Engine 2 SB - Complied With #149	INSP FAN BLADES FOR UNAUTHORIZED MARKINGS ON THE FAN BLADE DOVETAIL AFT REGION	30-AUG-2006					
SB TFE731-72-3678 R1 Engine 1 SB #137	CONSUMABLES KITS						
SB TFE731-72-3678 R1 Engine 2 SB #130	CONSUMABLES KITS						
SB TFE731-72-3679 Engine 1 SB #90	PERFORMANCE RECOVERY TECHNIQUES						
SB TFE731-72-3679 Engine 2 SB #90	PERFORMANCE RECOVERY TECHNIQUES						
SB TFE731-72-3687 Engine 1 SB - Open #91	REMOVE SPECIFIC 2ND LP COMP DISCS						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3687 Engine 2 SB - Open #92	REMOVE SPECIFIC 2ND LP COMP DISCS						
SB TFE731-72-3693 R1 Engine 1 SB - Complied With #93	REPLACE SPECIFIC HPT TIE SHAFT NUTS	30-AUG-2006					
SB TFE731-72-3693 R1 Engine 2 SB - Complied With #93	REPLACE SPECIFIC HPT TIE SHAFT NUTS	30-AUG-2006					
SB TFE731-72-3699 Engine 1 SB - N/A #94	REMOVE SPECIFIC HPT ROTOR DISCS	30-AUG-2006					
SB TFE731-72-3699 Engine 2 SB - N/A #91	REMOVE SPECIFIC HPT ROTOR DISCS	30-AUG-2006					
SB TFE731-72-3704 Engine 1 SB - Complied With #92	INST A LP 1ST STAGE TURBINE ROTOR ASSEMBLY WITH AN IMPROVED LPT1 ROTOR DISK	24-NOV-2009					
SB TFE731-72-3704 Engine 2 SB - Complied With #97	INST A LP 1ST STAGE TURBINE ROTOR ASSEMBLY WITH AN IMPROVED LPT1 ROTOR DISK	24-NOV-2009					
SB TFE731-72-3711 R5 Engine 1 SB - Complied With #100	INSTALL IMPROVED 2ND STAGE LP COMPRESSOR DISC	07-DEC-2016					
SB TFE731-72-3711 R5 Engine 2 SB - Complied With #101	INSTALL IMPROVED 2ND STAGE LP COMPRESSOR DISC	14-DEC-2016					

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3720 Engine 1 SB - N/A #95	INSPECT/REPLACE (IF REQUIRED) SPECIFIC IDENTIFIED HIGH PRESSURE (HP) TURBINE ROTOR DISCS, PART NO. 3075772-1	30-AUG-2006					
SB TFE731-72-3720 Engine 2 SB - N/A #95	INSPECT/REPLACE (IF REQUIRED) SPECIFIC IDENTIFIED HIGH PRESSURE (HP) TURBINE ROTOR DISCS, PART NO. 3075772-1	30-AUG-2006					
SB TFE731-72-3739 Engine 1 SB - Complied With #99	REPLACEMENT OF #1 AND #3 CARBON SEALS	31-JUL-2013					
SB TFE731-72-3739 Engine 2 SB - Complied With #96	REPLACEMENT OF #1 AND #3 CARBON SEALS	31-JUL-2013					
SB TFE731-72-3740 Engine 1 SB - Complied With #101	INSTALL HIGH PRESSURE TURBINE (HPT) ROTOR ASSEMBLY, PN 3075819-1 OR PN 3075821-1 (AS APPLICABLE)	23-NOV-2016					
SB TFE731-72-3740 Engine 2 SB - Complied With #100	INSTALL HIGH PRESSURE TURBINE (HPT) ROTOR ASSEMBLY, PN 3075819-1 OR PN 3075821-1 (AS APPLICABLE)	28-NOV-2016					
SB TFE731-72-3741 Engine 1 SB - Complied With #98	INSTALL IMPROVED #4 CARBON SEAL P/N 3060437-1 & #5 CARBON SEAL P/N3060436-1	17-DEC-2009					
SB TFE731-72-3741 Engine 2 SB - Complied With #99	INSTALL IMPROVED #4 CARBON SEAL P/N 3060437-1 & #5 CARBON SEAL P/N3060436-1	17-DEC-2009					
SB TFE731-72-3759 Engine 1 SB - Complied With #96	INSTALL IMPROVED PLAIN ENCASED SEAL, P/N 3020052-26	14-DEC-2016					
SB TFE731-72-3759 Engine 2 SB - Complied With #98	INSTALL IMPROVED PLAIN ENCASED SEAL, P/N 3020052-26	07-DEC-2016					

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3761 Engine 1 SB - Complied With #97	INSTALL DFFUSER VANE DESWIRL TO PREVENT FRET ON OUTER TRANSITION DESWIRL LINER	14-DEC-2016					
SB TFE731-72-3761 Engine 2 SB - Complied With #94	INSTALL DFFUSER VANE DESWIRL TO PREVENT FRET ON OUTER TRANSITION DESWIRL LINER	07-DEC-2016					
SB TFE731-72-3762 Engine 1 SB #151	INTRODUCTION OF NEW SECOND STAGE LOW PRESSURE COMPRESSOR BLADE, PN 3075840 -3						
SB TFE731-72-3762 Engine 2 SB #153	INTRODUCTION OF NEW SECOND STAGE LOW PRESSURE COMPRESSOR BLADE, PN 3075840 -3						
SB TFE731-72-3764 Engine 1 SB - Open #158	REMOVE SPECIFIC IDENTIFIED THIRD STAGE AXIAL COMPRESSOR DISKS, PN 3072397-3						
SB TFE731-72-3764 Engine 2 SB - Open #159	REMOVE SPECIFIC IDENTIFIED THIRD STAGE AXIAL COMPRESSOR DISKS, PN 3072397-3						
SB TFE731-72-3771 Engine 1 SB #152	INTRODUCTION OF ALTERNATE LP 2ND STG COMPRESSOR ROTOR ASSY, P/N 3075841-2						
SB TFE731-72-3771 Engine 2 SB #151	INTRODUCTION OF ALTERNATE LP 2ND STG COMPRESSOR ROTOR ASSY, P/N 3075841-2						
SB TFE731-72-3773 Engine 1 SB - Complied With #154	INTRODUCTION OF IMPROVED STAGE 4 CASE AND VANE ASSEMBLIES, PN3074555-10, -11	14-DEC-2016					
SB TFE731-72-3773 Engine 1 SB - Complied With #155	INTRODUCTION OF IMPROVED STAGE 4 CASE AND VANE ASSEMBLIES, PN3074555-10, -11	14-DEC-2016					

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-72-3773 Engine 2 SB - Complied With #154	INTRODUCTION OF IMPROVED STAGE 4 CASE AND VANE ASSEMBLIES, PN3074555-10, -11	07-DEC-2016					
SB TFE731-72-3773 Engine 2 SB - Complied With #155	INTRODUCTION OF IMPROVED STAGE 4 CASE AND VANE ASSEMBLIES, PN3074555-10, -11	07-DEC-2016					
SB TFE731-72-3777 Engine 1 SB - Open #156	INSTALL IMPROVED LOW PRESSURE COMPRESSOR SECOND STAGE SHROUD, PN 3072403-6						
SB TFE731-72-3777 Engine 1 SB - Open #157	INSTALL IMPROVED LOW PRESSURE COMPRESSOR SECOND STAGE SHROUD, PN 3072403-6						
SB TFE731-72-3777 Engine 2 SB - Open #156	INSTALL IMPROVED LOW PRESSURE COMPRESSOR SECOND STAGE SHROUD, PN 3072403-6						
SB TFE731-72-3777 Engine 2 SB - Open #157	INSTALL IMPROVED LOW PRESSURE COMPRESSOR SECOND STAGE SHROUD, PN 3072403-6						
SB TFE731-72-3786 Engine 1 SB - Open #159	INSTALLATION OF NEW OR REWORKED FAN INLET HOUSING						
SB TFE731-72-3786 Engine 2 SB - Open #158	INSTALLATION OF NEW OR REWORKED FAN INLET HOUSING						
SB TFE731-72-3801 Engine 1 SB #153	IMPROVED THIRD STAGE LOW PRESSURE COMPRESSOR ROTATING SHROUD, PN 3072404-5						
SB TFE731-72-3801 Engine 2 SB #152	IMPROVED THIRD STAGE LOW PRESSURE COMPRESSOR ROTATING SHROUD, PN 3072404-5						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3003 R1 Engine 1 SB - N/A #160	IMPROVED FUEL PUMP ASSEMBLY						
SB TFE731-73-3003 R1 Engine 2 SB - N/A #160	IMPROVED FUEL PUMP ASSEMBLY						
SB TFE731-73-3004 Engine 1 SB #162	CHECK FOR PRESENCE OF FUEL PUMP ANTI-ICING VALVE						
SB TFE731-73-3004 Engine 2 SB #162	CHECK FOR PRESENCE OF FUEL PUMP ANTI-ICING VALVE						
SB TFE731-73-3005 Engine 1 SB #163	REIDENTIFICATION OF RPIC OF FUEL PUMP ASSEMBLY						
SB TFE731-73-3005 Engine 2 SB #163	REIDENTIFICATION OF RPIC OF FUEL PUMP ASSEMBLY						
SB TFE731-73-3008 R1 Engine 1 SB - N/A #161	RPIC FUEL CONTROL WITH FUEL CONTROL INCORPORATING NEW METERING VALVE						
SB TFE731-73-3008 R1 Engine 2 SB - N/A #161	RPIC FUEL CONTROL WITH FUEL CONTROL INCORPORATING NEW METERING VALVE						
SB TFE731-73-3009 R2 Engine 1 SB - N/A #164	CAP FLOW DIVIDER DRAIN PORT						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3009 R2 Engine 2 SB - N/A #164	CAP FLOW DIVIDER DRAIN PORT						
SB TFE731-73-3012 R2 Engine 1 SB - N/A #165	REPLACE FUEL CONTROL PART NO. 3070800-2						
SB TFE731-73-3012 R2 Engine 2 SB - N/A #165	REPLACE FUEL CONTROL PART NO. 3070800-2						
SB TFE731-73-3013 R1 Engine 1 SB - N/A #166	REMOVE 3070900 NAME PLATE FROM FUEL CONTROL ASSEMBLY						
SB TFE731-73-3013 R1 Engine 2 SB - N/A #168	REMOVE 3070900 NAME PLATE FROM FUEL CONTROL ASSEMBLY						
SB TFE731-73-3018 R2 Engine 1 SB #172	ISNTALL FUEL CONTROL PART NO. 3070800-7						
SB TFE731-73-3018 R2 Engine 2 SB #173	ISNTALL FUEL CONTROL PART NO. 3070800-7						
SB TFE731-73-3019 R1 Engine 1 SB - N/A #169	DISTRIBUTION OF SPERRY VICKERS SB						
SB TFE731-73-3019 R1 Engine 2 SB - N/A #169	DISTRIBUTION OF SPERRY VICKERS SB						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3020 R1 Engine 1 SB - N/A #167	SERVICE TUBES CLAMP & TUBES INSTALLATION						
SB TFE731-73-3020 R1 Engine 2 SB - N/A #167	SERVICE TUBES CLAMP & TUBES INSTALLATION						
SB TFE731-73-3021 R1 Engine 1 SB - N/A #168	FUEL CONTROL						
SB TFE731-73-3021 R1 Engine 2 SB - N/A #170	FUEL CONTROL						
SB TFE731-73-3022 R1 Engine 1 SB - N/A #171	FUEL CONTROL						
SB TFE731-73-3022 R1 Engine 2 SB - N/A #171	FUEL CONTROL						
SB TFE731-73-3030 R2 Engine 1 SB #173	REIDENTIFY/REPLACE FUEL CONTROL						
SB TFE731-73-3030 R2 Engine 2 SB #172	REIDENTIFY/REPLACE FUEL CONTROL						
SB TFE731-73-3049 R1 Engine 1 SB - Open #174	INSTALL REWORKED FUEL CONTROL ASSEMBLY						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3049 R1 Engine 2 SB - Open #174	INSTALL REWORKED FUEL CONTROL ASSEMBLY						
SB TFE731-73-3050 R1 Engine 1 SB - N/A #175	RPLC/REWORK FUEL MANIFOLD ASSEMBLIES (MATCHED SET)						
SB TFE731-73-3050 R1 Engine 2 SB - N/A #241	RPLC/REWORK FUEL MANIFOLD ASSEMBLIES (MATCHED SET)						
SB TFE731-73-3053 R1 Engine 1 SB - N/A #170	REPLACE FUEL FILTER						
SB TFE731-73-3053 R1 Engine 2 SB - N/A #166	REPLACE FUEL FILTER						
SB TFE731-73-3063 R1 Engine 1 SB #176	REPLACE POWER LEVEL COVER ASSEMBLY						
SB TFE731-73-3063 R1 Engine 2 SB #175	REPLACE POWER LEVEL COVER ASSEMBLY						
SB TFE731-73-3067 R3 Engine 1 SB - Open #181	REWORK FUEL CONTROL						
SB TFE731-73-3067 R3 Engine 2 SB - Open #180	REWORK FUEL CONTROL						



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SB TFE731-73-3072 R3 Engine 1 SB #177	RPLC FUEL PUMP SHAFT SEAL SUBASSEMBLY						
SB TFE731-73-3072 R3 Engine 2 SB #177	RPLC FUEL PUMP SHAFT SEAL SUBASSEMBLY						
SB TFE731-73-3076 R1 Engine 1 SB #179	RPLC MOTIVE FLOW PROPORTIONAL LOCKOUT VALVE						
SB TFE731-73-3076 R1 Engine 2 SB #176	RPLC MOTIVE FLOW PROPORTIONAL LOCKOUT VALVE						
SB TFE731-73-3078 R1 Engine 1 SB #180	INST OF FUEL PUMP UPDATE RECORD PLATE						
SB TFE731-73-3078 R1 Engine 2 SB #178	INST OF FUEL PUMP UPDATE RECORD PLATE						
SB TFE731-73-3083 R1 Engine 1 SB - N/A #185	RPLC FUEL PUMP ANTI-ICING VALVE		30-AUG-2006				
SB TFE731-73-3083 R1 Engine 2 SB - N/A #181	RPLC FUEL PUMP ANTI-ICING VALVE		30-AUG-2006				
SB TFE731-73-3091 R2 Engine 1 SB - Open #186	INST REWORKED FUEL CONTROL WITH IMPROVED GOVERNOR ASSEMBLY						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3091 R2 Engine 2 SB - Open #183	INST REWORKED FUEL CONTROL WITH IMPROVED GOVERNOR ASSEMBLY						
SB TFE731-73-3092 R1 Engine 1 SB - N/A #188	RPLC FUEL CONTROL METERING VALVE ADJUSTMENT SHAFT						
SB TFE731-73-3092 R1 Engine 2 SB - N/A #187	RPLC FUEL CONTROL METERING VALVE ADJUSTMENT SHAFT						
SB TFE731-73-3097 Engine 1 SB #178	INST IMPROVED METERING VALVE ASSEMBLY, P/N 3074320-1 IN FUEL CONTROL						
SB TFE731-73-3097 Engine 2 SB #179	INST IMPROVED METERING VALVE ASSEMBLY, P/N 3074320-1 IN FUEL CONTROL						
SB TFE731-73-3106 R2 Engine 1 SB - Open #183	RPLC OF BALL & SPRING ASSEMBLY IN FUEL HEATER CHECK VALVE						
SB TFE731-73-3106 R2 Engine 2 SB - Open #182	RPLC OF BALL & SPRING ASSEMBLY IN FUEL HEATER CHECK VALVE						
SB TFE731-73-3112 Engine 1 SB - Open #187	INSP & RPLC FUEL CONTROL VARIABLE RESISTOR						
SB TFE731-73-3112 Engine 2 SB - Open #184	INSP & RPLC FUEL CONTROL VARIABLE RESISTOR						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3114 Engine 1 SB - Open #184	RPLC METERING VALVE ADJUSTMENT SHAFT & THREADED RESTRICTOR @ COMPONENT O/H						
SB TFE731-73-3114 Engine 2 SB - Open #185	RPLC METERING VALVE ADJUSTMENT SHAFT & THREADED RESTRICTOR @ COMPONENT O/H						
SB TFE731-73-3119 Engine 1 SB - Open #182	RPLC/REWORK GOVERNOR FLYWEIGHT ASSEMBLY @ COMPONENT O/H / REPAIR						
SB TFE731-73-3119 Engine 2 SB - Open #186	RPLC/REWORK GOVERNOR FLYWEIGHT ASSEMBLY @ COMPONENT O/H / REPAIR						
SB TFE731-73-3120RWK Engine 1 SB #189	REWORK FUEL MANIFOLD ASSEMBLY						
SB TFE731-73-3120RWK Engine 2 SB #188	REWORK FUEL MANIFOLD ASSEMBLY						
SB TFE731-73-3123 Engine 1 SB #190	PROVIDE INST OF ALT FUEL PUMP ELECTRICAL DIFFERENTIAL PRESSURE INDICATOR						
SB TFE731-73-3123 Engine 2 SB #189	PROVIDE INST OF ALT FUEL PUMP ELECTRICAL DIFFERENTIAL PRESSURE INDICATOR						
SB TFE731-73-3131 R2 Engine 1 SB - N/A #191	ONE TIME INSP FOR FUEL CONTROL COMPRESSOR DISCHARGE SENSOR BELLOWS	24-NOV-2009					



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3131 R2 Engine 2 SB - N/A #191	ONE TIME INSP FOR FUEL CONTROL COMPRESSOR DISCHARGE SENSOR BELLOWS	24-NOV-2009					
SB TFE731-73-3134 R2 Engine 1 SB - N/A #193	REPLACE SPECIFIC IDENTIFIED FUEL CONTROL ASSEMBLIES HAVING SUSPECT TORQUE MOTORS	30-AUG-2006					
SB TFE731-73-3134 R2 Engine 2 SB - N/A #193	REPLACE SPECIFIC IDENTIFIED FUEL CONTROL ASSEMBLIES HAVING SUSPECT TORQUE MOTORS	30-AUG-2006					
SB TFE731-73-3142 Engine 1 SB - N/A #192	RPLC SPECIFIC IDENTIFIED FUEL CONTROL ASSEMBLIES	30-AUG-2006					
SB TFE731-73-3142 Engine 2 SB - N/A #192	RPLC SPECIFIC IDENTIFIED FUEL CONTROL ASSEMBLIES	30-AUG-2006					
SB TFE731-73-3147 Engine 1 SB - N/A #194	RPLC SPECIFIC FUEL CONTROLS	30-AUG-2006					
SB TFE731-73-3147 Engine 2 SB - N/A #190	RPLC SPECIFIC FUEL CONTROLS	30-AUG-2006					
SB TFE731-73-3155 R1 Engine 1 SB #195	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSY, PN 3070800-42 THRU -46						
SB TFE731-73-3155 R1 Engine 2 SB #195	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSY, PN 3070800-42 THRU -46						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-73-3157 Engine 1 SB - Open #196	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSEMBLY (FCA), PN 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, OR -74, WITH IMPROVED SOLENOID ATTACHMENT SCREWS ON TFE731-2, -3, -4, AND -5 ENGINE MODELS						
SB TFE731-73-3157 Engine 2 SB - Open #194	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSEMBLY (FCA), PN 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, OR -74, WITH IMPROVED SOLENOID ATTACHMENT SCREWS ON TFE731-2, -3, -4, AND -5 ENGINE MODELS						
SB TFE731-73-3157 R1 Engine 1 SB - Open #197	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSEMBLY (FCA), PN 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, OR -74, WITH IMPROVED SOLENOID ATTACHMENT SCREWS ON TFE731-2, -3, -4, AND -5 ENGINE MODELS						
SB TFE731-73-3157 R1 Engine 2 SB - Open #196	INSTALL IMPROVED MAIN TURBINE ENGINE FUEL CONTROL ASSEMBLY (FCA), PN 3070800-21, -26, -27, -32, -35, -36, -42, -45, -46, -52, -54, -63, -64, -73, OR -74, WITH IMPROVED SOLENOID ATTACHMENT SCREWS ON TFE731-2, -3, -4, AND -5 ENGINE MODELS						
SB TFE731-74-3002 R4 Engine 1 SB #198	ENGINE IGNITION						
SB TFE731-74-3002 R4 Engine 2 SB #198	ENGINE IGNITION						
SB TFE731-75-3002 Engine 1 SB - Open #201	INSP THREADED INSERT FOR MOUNTING ANTI-ICE SEAL & SUPPORT & RPLC WHEN REQUIRED						
SB TFE731-75-3002 Engine 2 SB - Open #206	INSP THREADED INSERT FOR MOUNTING ANTI-ICE SEAL & SUPPORT & RPLC WHEN REQUIRED						
SB TFE731-76-3002 Engine 1 SB - Open #203	REMOVAL OF LATCHING FUNCTION OF OVERSPEED PROTECTION CIRCUIT ON ELECTRONIC COMPU						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-76-3002 Engine 2 SB - Open #202	REMOVAL OF LATCHING FUNCTION OF OVERSPEED PROTECTION CIRCUIT ON ELECTRONIC COMPU						
SB TFE731-76-3004 Engine 1 SB #208	REMOVE & RPLC ELECTRONIC COMPUTER						
SB TFE731-76-3004 Engine 2 SB #208	REMOVE & RPLC ELECTRONIC COMPUTER						
SB TFE731-76-3007 Engine 1 SB #211	REMOVE & RPLC ELECTRONIC COMPUTER						
SB TFE731-76-3007 Engine 2 SB #210	REMOVE & RPLC ELECTRONIC COMPUTER						
SB TFE731-76-3008 Engine 1 SB #213	RPLC PNEUMATIC MODULATING & SHUTOFF VALVE						
SB TFE731-76-3008 Engine 2 SB #207	RPLC PNEUMATIC MODULATING & SHUTOFF VALVE						
SB TFE731-76-3010 Engine 1 SB - Open #202	ONE TIME INSP OF ELECTRONIC COMPUTER, P/N 949572-5 OR 949572-8						
SB TFE731-76-3010 Engine 2 SB - Open #204	ONE TIME INSP OF ELECTRONIC COMPUTER, P/N 949572-5 OR 949572-8						
SB TFE731-76-3016 Engine 1 SB #210	ONE TIME INSP OF ELECTRONIC COMPUTER, P/N 2101142-1/-2/-3						



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SB TFE731-76-3016 Engine 2 SB #211	ONE TIME INSP OF ELECTRONIC COMPUTER, P/N 2101142-1/-2/-3						
SB TFE731-76-3021 Engine 1 SB - Open #204	REWORK COMPUTER, P/N 2101142-1 TO P/N 2101142-4						
SB TFE731-76-3021 Engine 2 SB - Open #200	REWORK COMPUTER, P/N 2101142-1 TO P/N 2101142-4						
SB TFE731-76-3022 Engine 1 SB - Open #205	INSP & IF REQUIRED RPLC CAPACITORSON A9 & A10 POWER SUPPLY BOARDS						
SB TFE731-76-3022 Engine 2 SB - Open #205	INSP & IF REQUIRED RPLC CAPACITORSON A9 & A10 POWER SUPPLY BOARDS						
SB TFE731-76-3039 Engine 1 SB - Open #207	REWORK COMPUTER,P/N 2101142-3 TO P/N 2101142-5						
SB TFE731-76-3039 Engine 2 SB - Open #203	REWORK COMPUTER,P/N 2101142-3 TO P/N 2101142-5						
SB TFE731-76-3049 Engine 1 SB - Open #206	REPLACE SPECIFIC DEEC P/N 2118002-X						
SB TFE731-76-3049 Engine 2 SB - Open #201	REPLACE SPECIFIC DEEC P/N 2118002-X						
SB TFE731-76-3063 R1 Engine 1 SB #209	DEEC REPLACEMENT						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-76-3063 R1 Engine 2 SB #209	DEEC REPLACEMENT						
SB TFE731-76-3066 Engine 1 SB #212	INSTALL DIGITAL ELECTRONIC ENGINE CONTROL, P/N 2119010-1						
SB TFE731-76-3066 Engine 2 SB #212	INSTALL DIGITAL ELECTRONIC ENGINE CONTROL, P/N 2119010-1						
SB TFE731-76-3068 R4 Engine 1 SB #214	REWORK N1 DIGITAL ELECTRONIC ENGINE CONTROL						
SB TFE731-76-3068 R4 Engine 2 SB - N/A #213	REWORK N1 DIGITAL ELECTRONIC ENGINE CONTROL						
SB TFE731-76-3069 R1 Engine 1 SB - Open #215	REWORD N1 DEEC P/N 2119020-1 TO P/N 2119020-1001						
SB TFE731-76-3069 R1 Engine 2 SB - Open #214	REWORD N1 DEEC P/N 2119020-1 TO P/N 2119020-1001						
SB TFE731-76-3075 Engine 1 SB - Open #216	REPLACE SPECIFIC IDENTIFIED N1 DEECS						
SB TFE731-76-3075 Engine 2 SB - Open #215	REPLACE SPECIFIC IDENTIFIED N1 DEECS						



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ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-76-3076 R2 Engine 1 SB - Complied With #217	REWORK N1 DEEC TO P/N 2119010-3004 OR P/N 2119020-4004	28-NOV-2005					
SB TFE731-76-3076 R2 Engine 2 SB - Complied With #216	REWORK N1 DEEC TO P/N 2119010-3004 OR P/N 2119020-4004						
SB TFE731-76-4170 R2 Engine 1 SB - Open #218	N1 DEEC MOD OF CONTROLLER PART NUMBER						
SB TFE731-76-4170 R2 Engine 2 SB - Open #217	N1 DEEC MOD OF CONTROLLER PART NUMBER						
SB TFE731-76-4176 Engine 1 SB - Open #219	N1 DEEC INSPECT & REIDENTIFY CONTROLLER						
SB TFE731-76-4176 Engine 2 SB - Open #219	N1 DEEC INSPECT & REIDENTIFY CONTROLLER						
SB TFE731-77-3001 R1 Engine 1 SB - Open #220	INST N1 TRANSDUCER WITH CHANGE IN DESIGN & FUNCTIONAL REQUIREMENTS						
SB TFE731-77-3001 R1 Engine 2 SB - Open #220	INST N1 TRANSDUCER WITH CHANGE IN DESIGN & FUNCTIONAL REQUIREMENTS						
SB TFE731-77-3002 R2 Engine 2 SB - Complied With #218	INST N2 TRANSDUCER WITH IMPROVED SEALANT TO BETTER WITHSTAND ITS ENVIRONMENT	18-DEC-2009					

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-77-3002 R2 Engine 1 SB - Open #221	INST N2 TRANSDUCER WITH IMPROVED SEALANT TO BETTER WITHSTAND ITS ENVIRONMENT						
SB TFE731-77-3005 R1 Engine 1 SB - N/A #222	INST N1 TRANSDUCER INCORPORATING IMPROVED LEAD (FLEXIBLE)						
SB TFE731-77-3005 R1 Engine 2 SB - N/A #221	INST N1 TRANSDUCER INCORPORATING IMPROVED LEAD (FLEXIBLE)						
SB TFE731-77-3007FE R2 Engine 1 SB - N/A #223	N2 TRANSDUCER FOR FIELD EVALUATION						
SB TFE731-77-3007FE R2 Engine 2 SB - N/A #242	N2 TRANSDUCER FOR FIELD EVALUATION						
SB TFE731-77-3008 Engine 1 SB #200	RPLC THERMOCOUPLE HARNESS MOUNTING BOLTS						
SB TFE731-77-3008 Engine 2 SB #197	RPLC THERMOCOUPLE HARNESS MOUNTING BOLTS						
SB TFE731-77-3015 Engine 1 SB #199	N1 MOTIONAL PICKUP TRANSDUCER						
SB TFE731-77-3015 Engine 2 SB #199	N1 MOTIONAL PICKUP TRANSDUCER						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-77-3023 R1 Engine 1 SB - Open #224	INSTALL IMPROVED DESIGN N2 TRANSDUCER, P/N 3070722-10						
SB TFE731-77-3023 R1 Engine 2 SB - Open #224	INSTALL IMPROVED DESIGN N2 TRANSDUCER, P/N 3070722-10						
SB TFE731-79-3004 R2 Engine 1 SB - N/A #230	REWORK & RPLC OF OIL COOLER TRANSFER TUBES						
SB TFE731-79-3004 R2 Engine 2 SB - N/A #228	REWORK & RPLC OF OIL COOLER TRANSFER TUBES						
SB TFE731-79-3005 R1 Engine 1 SB #231	INST NEW TWO PIECE NUMBER THREE OIL JET						
SB TFE731-79-3005 R1 Engine 2 SB #229	INST NEW TWO PIECE NUMBER THREE OIL JET						
SB TFE731-79-3007 R1 Engine 1 SB - N/A #232	REMOVE & RPIC BREATHER PRESSURIZING VALVE						
SB TFE731-79-3007 R1 Engine 2 SB - N/A #231	REMOVE & RPIC BREATHER PRESSURIZING VALVE						
SB TFE731-79-3008 Engine 1 SB - Open #228	REWORK OF OIL TANK & OIL FILTER TUBE ADAPTER & CAP						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731-79-3008 Engine 2 SB - Open #223	REWORK OF OIL TANK & OIL FILTER TUBE ADAPTER & CAP						
SB TFE731-79-3009 R2 Engine 1 SB - N/A #236	TESTING OF ENGINE OIL FOR THE PRESENCE OF FUEL						
SB TFE731-79-3009 R2 Engine 2 SB - N/A #232	TESTING OF ENGINE OIL FOR THE PRESENCE OF FUEL						
SB TFE731-79-3012 R2 Engine 1 SB - N/A #234	RPLC LUBE AND SCAVENGE OIL PUMP						
SB TFE731-79-3012 R2 Engine 2 SB - N/A #230	RPLC LUBE AND SCAVENGE OIL PUMP						
SB TFE731-79-3035 R1 Engine 1 SB - N/A #235	RPLC SEAL P/N 3929952-5 WITH SEAL P/N 3020052-16 IN BREATHER PRESSURIZATION VALV						
SB TFE731-79-3035 R1 Engine 1 SB - N/A #233	RPLC SEAL P/N 3929952-5 WITH SEAL P/N 3020052-16 IN BREATHER PRESSURIZATION VALV						
SB TFE731-79-3066 R2 Engine 1 SB - Complied With #226	INSTALL LUBE WITH REGULATOR & SCAVENGE PUMP					17-DEC-2009	
SB TFE731-79-3066 R2 Engine 2 SB - Complied With #227	INSTALL LUBE WITH REGULATOR & SCAVENGE PUMP					18-DEC-2009	



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SB TFE731-79-3068 Engine 1 SB - Open #237	INSTALL FUEL OIL COOLER ORIFICE						
SB TFE731-79-3068 Engine 2 SB - Open #234	INSTALL FUEL OIL COOLER ORIFICE						
SB TFE731-79-3069 Engine 1 SB - Complied With #238	REPLACE OIL FILTER BYPASS INDICATOR VALVE	08-FEB-2007					
SB TFE731-79-3069 Engine 2 SB - Open #233	REPLACE OIL FILTER BYPASS INDICATOR VALVE						
SB TFE731-79-3072 Engine 1 SB - Open #225	INSTALL IMPROVED PACKINGS IN OIL LUBE AND SCAVENGE PUMPS						
SB TFE731-79-3072 Engine 2 SB - Open #222	INSTALL IMPROVED PACKINGS IN OIL LUBE AND SCAVENGE PUMPS						
SB TFE731-79-3075 Engine 1 SB - Open #229	INSTALL LUBE WITH REGULATOR AND SCAVENGE PUMP (OIL LUBE PUMP), PN 3060785-3						
SB TFE731-79-3075 Engine 2 SB - Open #225	INSTALL LUBE WITH REGULATOR AND SCAVENGE PUMP (OIL LUBE PUMP), PN 3060785-3						
SB TFE731-79-3077 Engine 1 SB - Open #227	INSTALL IMPROVED OIL TANK INSTRUCTION PLATE TO PREVENT OIL TANK OVERSERVICING ON TFE731-2, -3, AND -5 MODEL ENGINES						
SB TFE731-79-3077 Engine 2 SB - Open #226	INSTALL IMPROVED OIL TANK INSTRUCTION PLATE TO PREVENT OIL TANK OVERSERVICING ON TFE731-2, -3, AND -5 MODEL ENGINES						

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
SB TFE731A72-3636 R1 Engine 1 ASB - N/A #239	REVIEW ENGINE LOG BOOK AND SUPPLY DATA FOR SPECIFIC HP COMPRESSOR IMPELLERS						
SB TFE731A72-3641 R6 Engine 1 ASB - Complied With #240	PERFORM EDDY CURRENT INSPECTION OF HIGH PRESSURE COMPRESSOR (HPC) IMPELLER	17-DEC-2009 H: 4171.60					
SB TFE731A72-3668 Engine 1 ASB - N/A #241	REVISED FAN DISK REPLACEMENT SCHEDULE	30-AUG-2006					
SB TFE731A72-3700 Engine 1 ASB - Complied With #242	INSPECTION OF SPECIFIC LOW PRESSURE FIRST STAGE (A5) TURBINE (LPT1) NOZZLES/TURBINE INTERSTAGE TRANSITION (ITT) DUCTS	24-NOV-2009					
SB TFE731A72-3748 Engine 1 ASB - Complied With #243	REPLACE SPECIFIC IDENTIFIED 2ND STG LP COMPRESSOR AND 3RD STG LP COMP DISCS	31-JUL-2013					
SB TFE731A76-3079 Engine 1 ASB - Open #244	REPLACE SPECIFIED N1 DIGITAL ELECTRONIC ENGINE CONTROLS P/N 2119010 & 2119020						
AD 1996-05-03 Engine 1 AD - N/A FAA #38	FATIGUE CRACKS IN DOVETAIL SLOTS OF FAN	13-MAY-2004					
AD 1996-05-03 Engine 2 AD - N/A FAA #38	FATIGUE CRACKS IN DOVETAIL SLOTS OF FAN	13-MAY-2004					
AD 2000-15-09 Engine 1 AD - N/A FAA #246	HPC IMPELLER FATIGUE CRACKING	17-DEC-2009					

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
AD 2000-15-09 Engine 2 AD - N/A FAA #236	HPC IMPELLER FATIGUE CRACKING	18-DEC-2009 H: 4171.60					
AD 2005-05-15 Engine 1 AD - Complied With FAA #247	PREVENT FAILURE OF LPT STAGE 1 DISK	24-NOV-2009					
AD 2005-05-15 Engine 2 AD - Complied With FAA #237	PREVENT FAILURE OF LPT STAGE 1 DISK	24-NOV-2009					
AD 2005-13-07 Engine 1 AD - N/A FAA #248	LOW PRESSURE 1ST & 2ND STAGE TURBINE DISC SB 72-3682	30-AUG-2006					
AD 2005-13-07 Engine 2 AD - N/A FAA #238	LOW PRESSURE 1ST & 2ND STAGE TURBINE DISC SB 72-3682	30-AUG-2006					
AD 2008-02-19 Engine 1 AD - N/A FAA #249	PREVENT UNCONTAINED FAILURE OF THE HP TURBINE ROTOR ASSEMBLY SB 72-3720/72-5185	30-SEP-2008					
AD 2008-02-19 Engine 2 AD - N/A FAA #239	PREVENT UNCONTAINED FAILURE OF THE HP TURBINE ROTOR ASSEMBLY SB 72-3720/72-5185	30-SEP-2008					
AD 2010-06-11 Engine 1 AD - N/A FAA #250	SECOND AND/OR THIRD STAGE LOW PRESSURE COMPRESSOR ROTOR CRACKING. SB TFE731-72-A3748, SB TFE731-72-A3749	04-JAN-2011					
AD 2010-06-11 Engine 2 AD - N/A FAA #240	SECOND AND/OR THIRD STAGE LOW PRESSURE COMPRESSOR ROTOR CRACKING. SB TFE731-72-A3748, SB TFE731-72-A3749	04-JAN-2011					



Maintenance Items

01-Apr-2025

N633PJ

ATA / Type / Group	Description	Compliance	Intervals	Tolerance	TSN/TSO	Next Due	Remaining
AD 96-05-03 Engine 1 AD - N/A FAA #245	FATIGUE CRACKS IN DOVETAIL SLOTS OF FAN	13-MAY-2004					
AD 96-05-03 Engine 2 AD - N/A FAA #235	FATIGUE CRACKS IN DOVETAIL SLOTS OF FAN	13-MAY-2004					